

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : ODP NEMA Premium Efficiency Three-Phase Product code : 13253356

Frame	: 324T	Locked rotor time	: 32s (cold) 18s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 6	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 24.3 A	Protection degree	: IP23
L. R. Amperes	: 146 A	Cooling method	: IC01 - ODP
LRC	: 6.0x(Code G)	Mounting	: F-1
No load current	: 11.2 A	Rotation ¹	: Both (CW and CCW)
Rated speed	: 1180 rpm	Noise level ²	: 60.0 dB(A)
Slip	: 1.67 %	Starting method	: Direct On Line
Rated torque	: 15.4 kgfm	Approx. weight ³	: 216 kg
Locked rotor torque	: 200 %		
Breakdown torque	: 240 %		
Insulation class	: F		
Service factor	: 1.15		
Moment of inertia (J)	: 0.3588 kgm ²		
Design	: B		

Output	50%	75%	100%	Foundation loads	
Efficiency (%)	91.7	92.4	93.0	Max. traction	: 357 kgf
Power Factor	0.67	0.77	0.82	Max. compression	: 572 kgf

	Drive end	Non drive end
Bearing type	: 6312 Z C3	6212 Z C3
Sealing	: Without Bearing Seal	Without Bearing Seal
Lubrication interval	: 20000 h	20000 h
Lubricant amount	: 21 g	13 g
Lubricant type	: Mobil Polyrex EM	

Notes:

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

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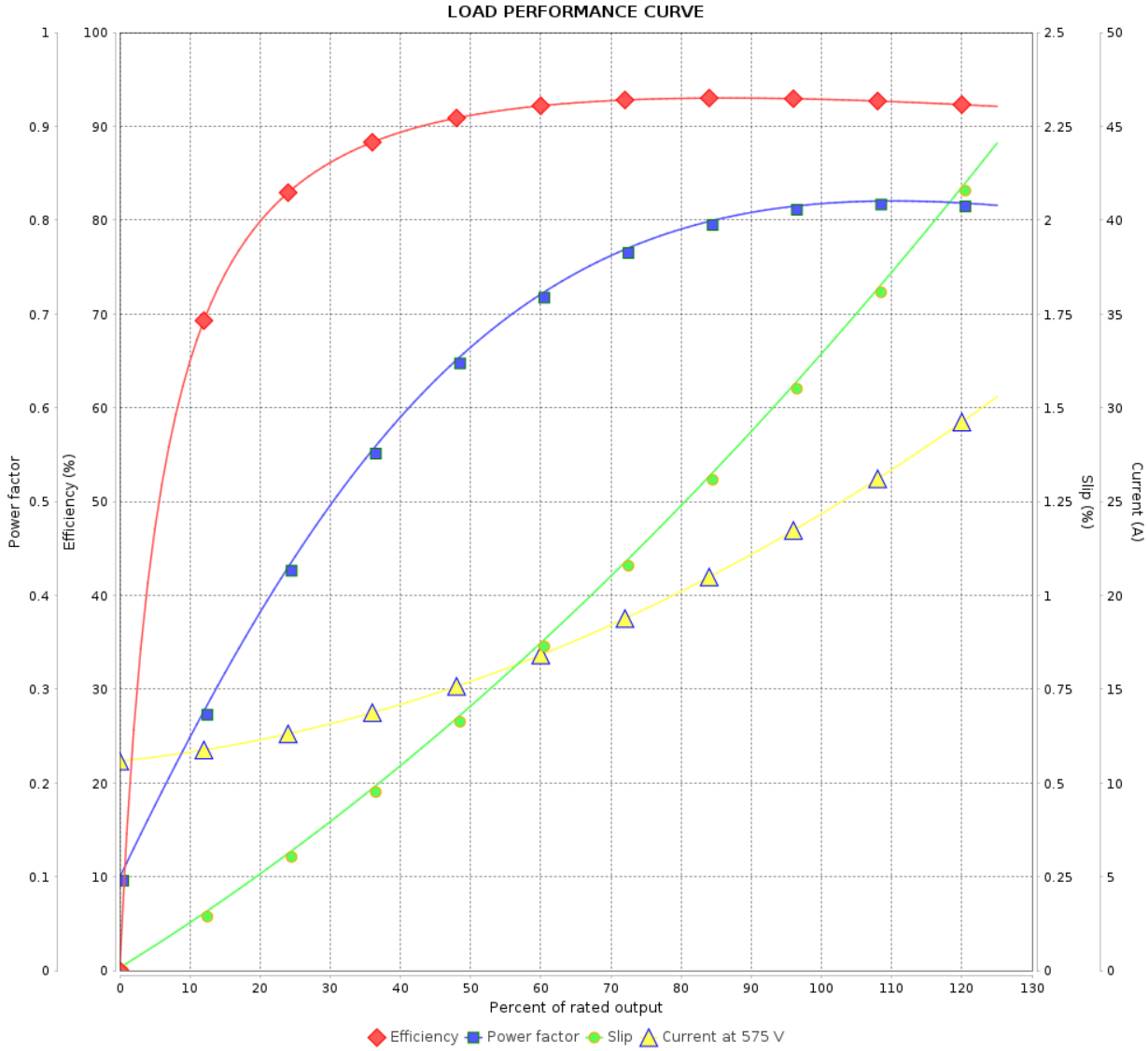
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Customer :

Product line : ODP NEMA Premium Efficiency Three-Phase

Product code : 13253356



Performance : 575 V 60 Hz 6P

Rated current : 24.3 A
 LRC : 6.0
 Rated torque : 15.4 kgfm
 Locked rotor torque : 200 %
 Breakdown torque : 240 %
 Rated speed : 1180 rpm

Moment of inertia (J) : 0.3588 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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