

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase Product code : 13025624

Frame	: 324/6TC	Cooling method	: IC411 - TEFC
Insulation class	: F	Mounting	: F-1
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 238 kg
Protection degree	: IP55	Moment of inertia (J)	: 0.3946 kgm ²
Design	: B		

Output [HP]	20	15	15	15	20	20	20
Poles	8	8	8	8	8	8	8
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	56.6/28.3	26.5	26.4	27.1	33.4	32.6	32.7
L. R. Amperes [A]	283/142	133	142	152	134	143	150
LRC [A]	5.0x(Code G)	5.0x(Code G)	5.4x(Code H)	5.6x(Code J)	4.0x(Code D)	4.4x(Code E)	4.6x(Code F)
No load current [A]	32.0/16.0	15.7	17.6	19.3	15.7	17.6	19.3
Rated speed [RPM]	880	730	730	735	725	725	730
Slip [%]	2.22	2.67	2.67	2.00	3.33	3.33	2.67
Rated torque [kgfm]	16.5	14.9	14.9	14.8	20.0	20.0	19.9
Locked rotor torque [%]	190	190	210	240	140	160	180
Breakdown torque [%]	220	229	260	280	170	190	210
Service factor	1.25	1.00	1.15	1.15	1.00	1.15	1.15
Temperature rise	80 K	80 K	80 K	80 K	105 K	105 K	80 K
Locked rotor time	48s (cold) 27s (hot)	36s (cold) 20s (hot)	36s (cold) 20s (hot)	36s (cold) 20s (hot)	36s (cold) 20s (hot)	36s (cold) 20s (hot)	36s (cold) 20s (hot)
Noise level ²	56.0 dB(A)	56.0 dB(A)	56.0 dB(A)	56.0 dB(A)	56.0 dB(A)	56.0 dB(A)	56.0 dB(A)
Efficiency (%)	25%						
	50%	89.5	88.5	87.4	86.3	89.5	87.5
	75%	91.0	89.6	89.0	88.5	89.5	89.5
	100%	91.0	89.5	89.3	89.0	88.5	88.5
Power Factor	25%						
	50%	0.54	0.51	0.46	0.42	0.61	0.52
	75%	0.66	0.64	0.60	0.56	0.72	0.65
	100%	0.73	0.72	0.69	0.65	0.77	0.72

Losses at normative operating points (speed;torque), in percentage of rated output power

Losses (%)	P1 (0,9;1,0)	9.5	9.5	9.5	9.5	9.5	9.5
	P2 (0,5;1,0)	8.0	8.0	8.0	8.0	8.0	8.0
	P3 (0,25;1,0)	7.7	7.7	7.7	7.7	7.7	7.7
	P4 (0,9;0,5)	5.2	5.2	5.2	5.2	5.2	5.2
	P5 (0,5;0,5)	3.7	3.7	3.7	3.7	3.7	3.7
	P6 (0,5;0,25)	2.8	2.8	2.8	2.8	2.8	2.8
	P7 (0,25;0,25)	2.0	2.0	2.0	2.0	2.0	2.0

Bearing type	: 6312 C3	6212 C3	Foundation loads	
Sealing	: V'Ring	V'Ring	Max. traction	: 406 kgf
Lubrication interval	: 20000 h	20000 h	Max. compression	: 645 kgf
Lubricant amount	: 21 g	13 g		
Lubricant type	: Mobil Polyrex EM			

This revision replaces and cancel the previous one, which must be eliminated.

(1) Looking the motor from the shaft end.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	18/03/2024		1 / 9	

DATA SHEET

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Notes
USABLE @208V 62.6A SF 1.15 SFA 72.0A

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	18/03/2024		2 / 9	

LOAD PERFORMANCE CURVE

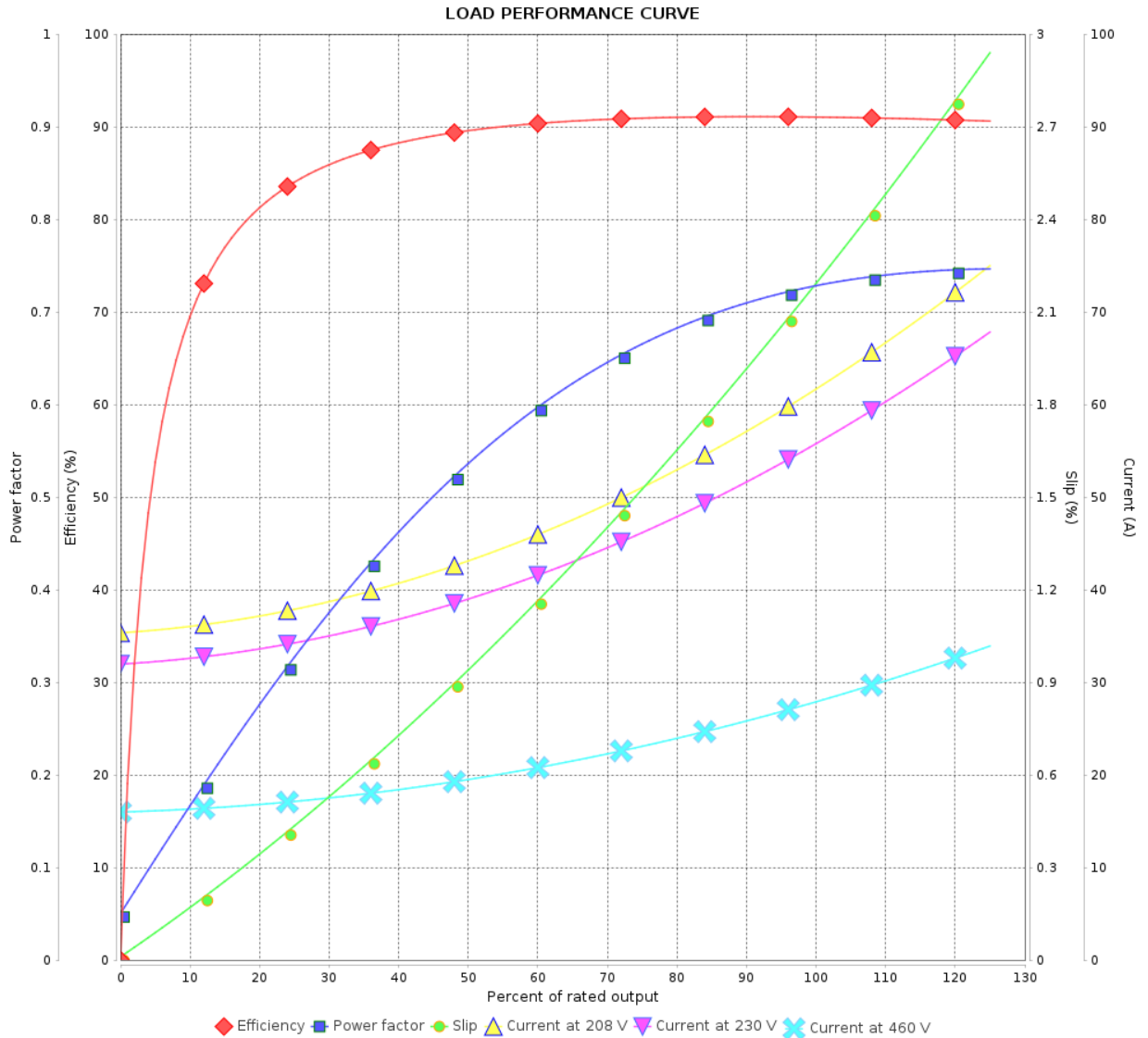
Three Phase Induction Motor - Squirrel Cage



Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 230/460 V 60 Hz 8P

Rated current : 56.6/28.3 A
 LRC : 5.0
 Rated torque : 16.5 kgfm
 Locked rotor torque : 190 %
 Breakdown torque : 220 %
 Rated speed : 880 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

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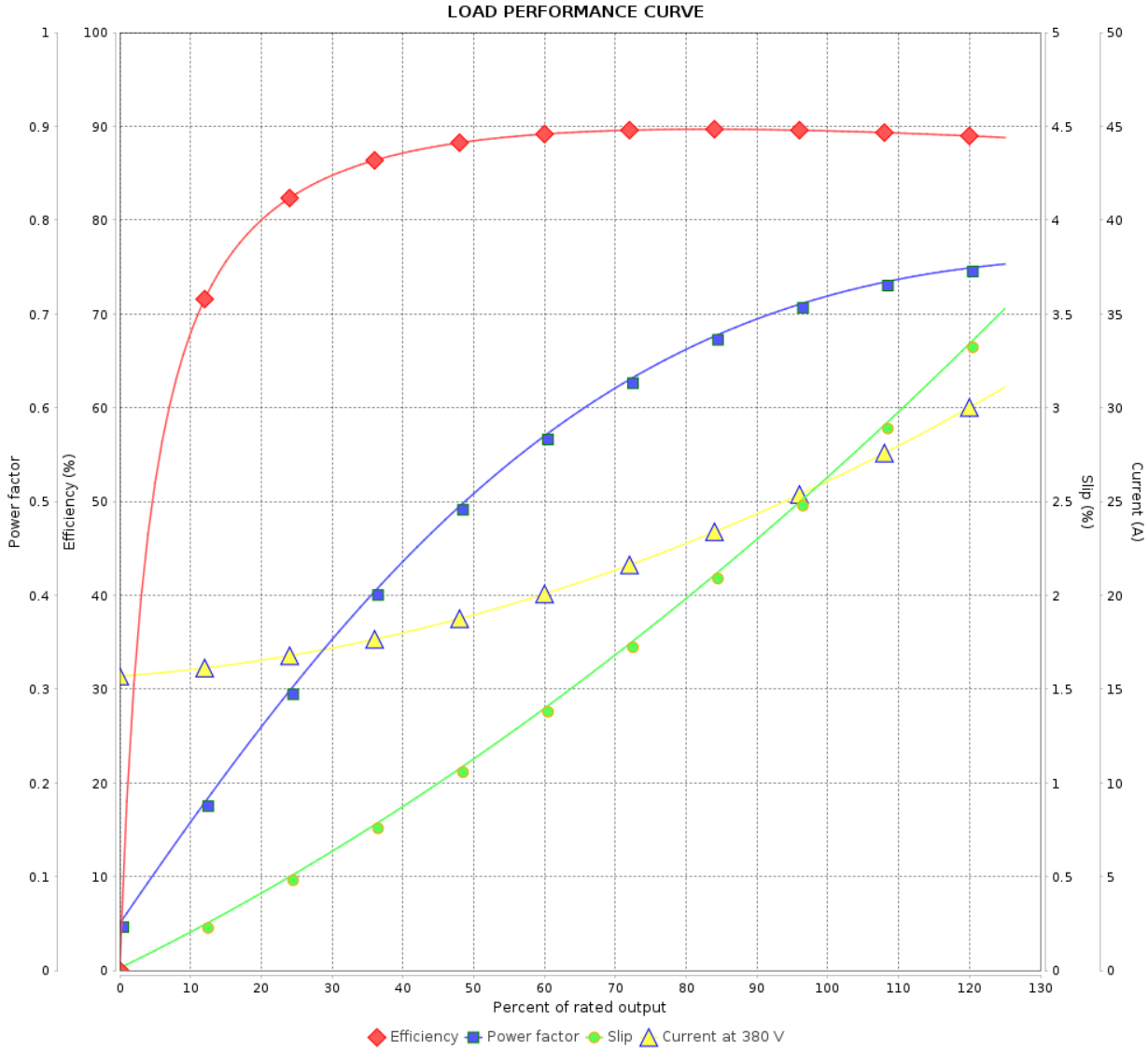
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 380 V 50 Hz 8P IE3

Rated current : 26.5 A
 LRC : 5.0
 Rated torque : 14.9 kgfm
 Locked rotor torque : 190 %
 Breakdown torque : 229 %
 Rated speed : 730 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

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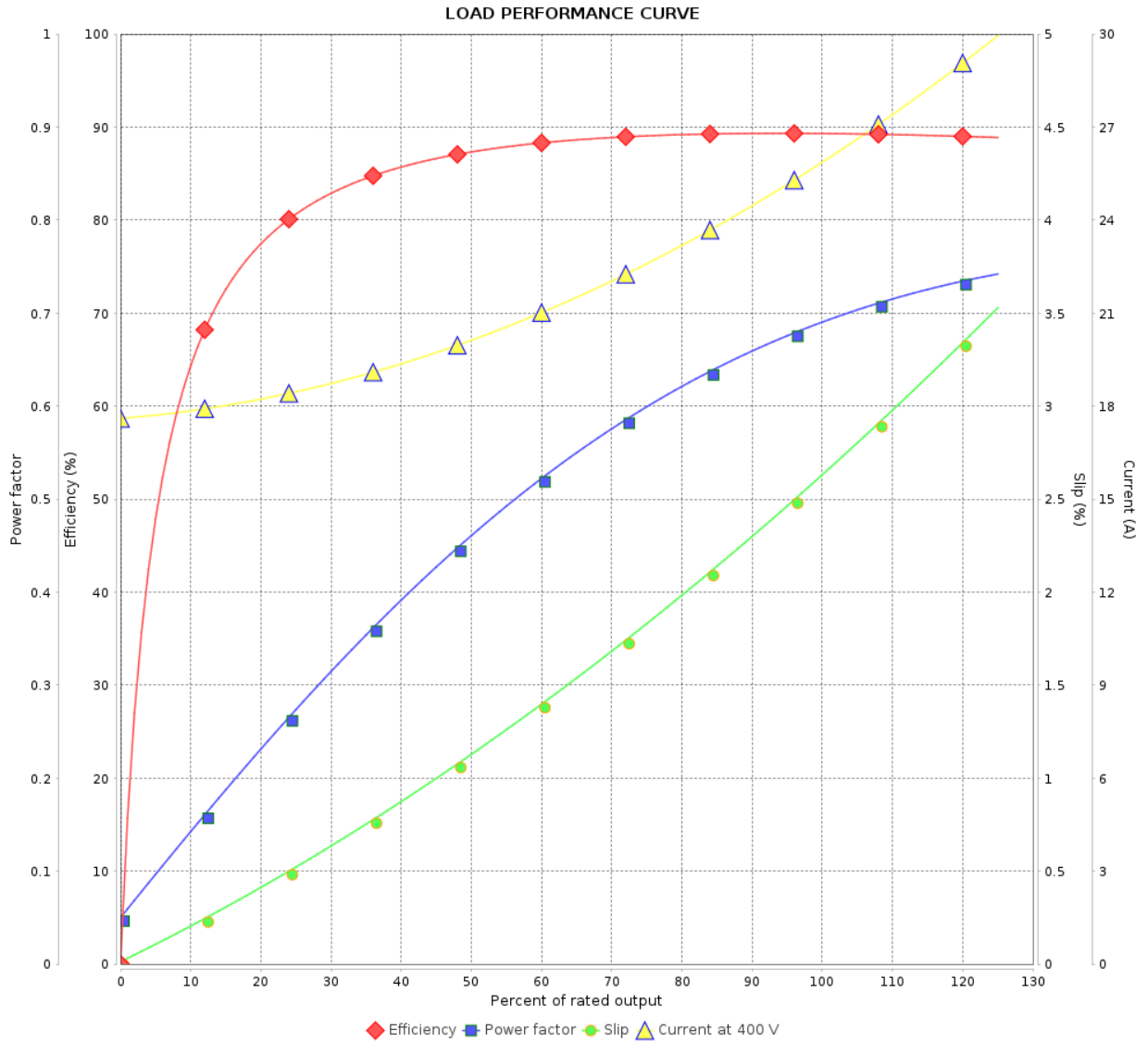
Three Phase Induction Motor - Squirrel Cage



Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 400 V 50 Hz 8P IE3

Rated current : 26.4 A
 LRC : 5.4
 Rated torque : 14.9 kgfm
 Locked rotor torque : 210 %
 Breakdown torque : 260 %
 Rated speed : 730 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

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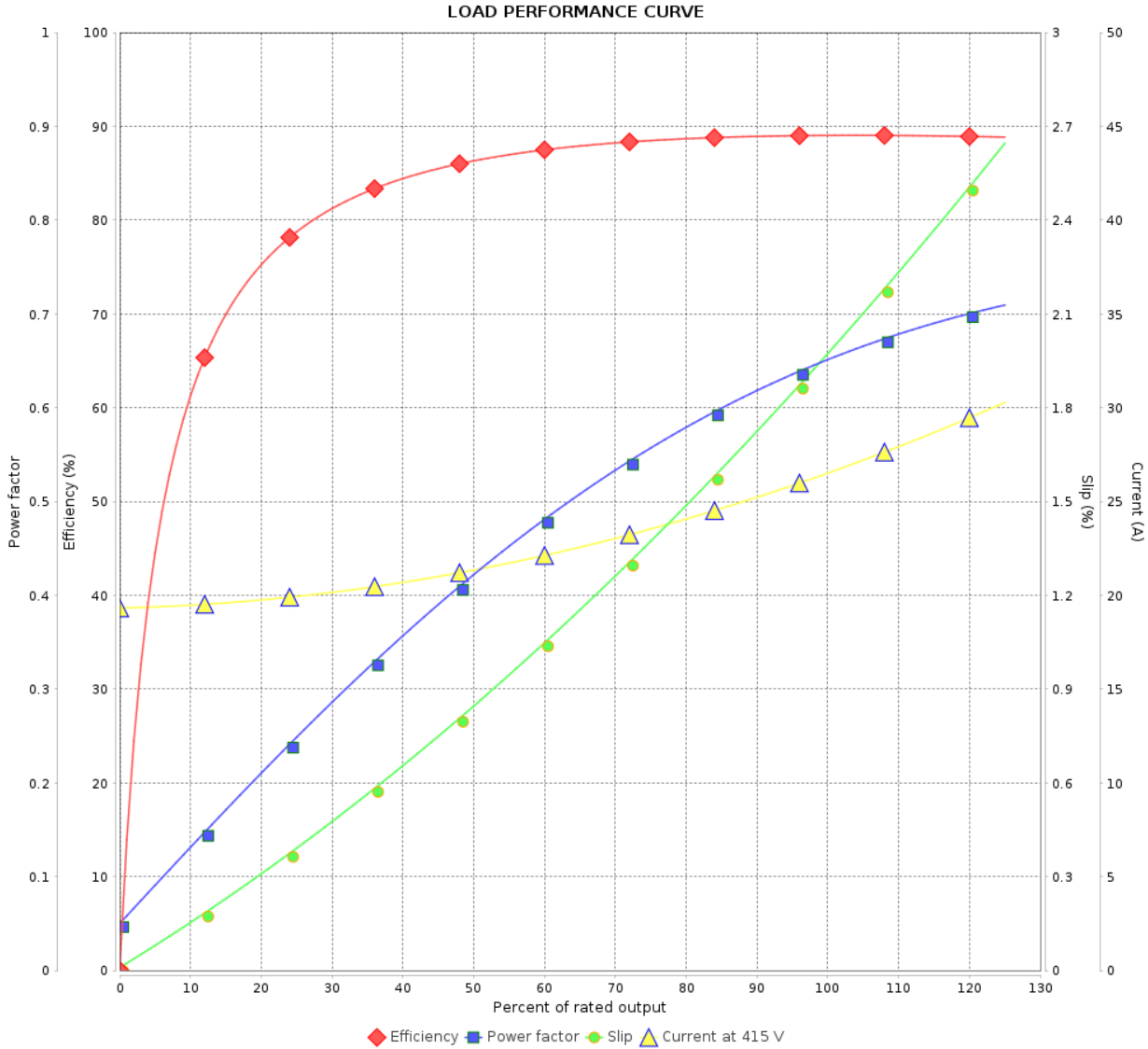
Three Phase Induction Motor - Squirrel Cage



Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 415 V 50 Hz 8P IE3

Rated current : 27.1 A
 LRC : 5.6
 Rated torque : 14.8 kgfm
 Locked rotor torque : 240 %
 Breakdown torque : 280 %
 Rated speed : 735 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 6 / 9	Revision
Checked by				
Date	18/03/2024			

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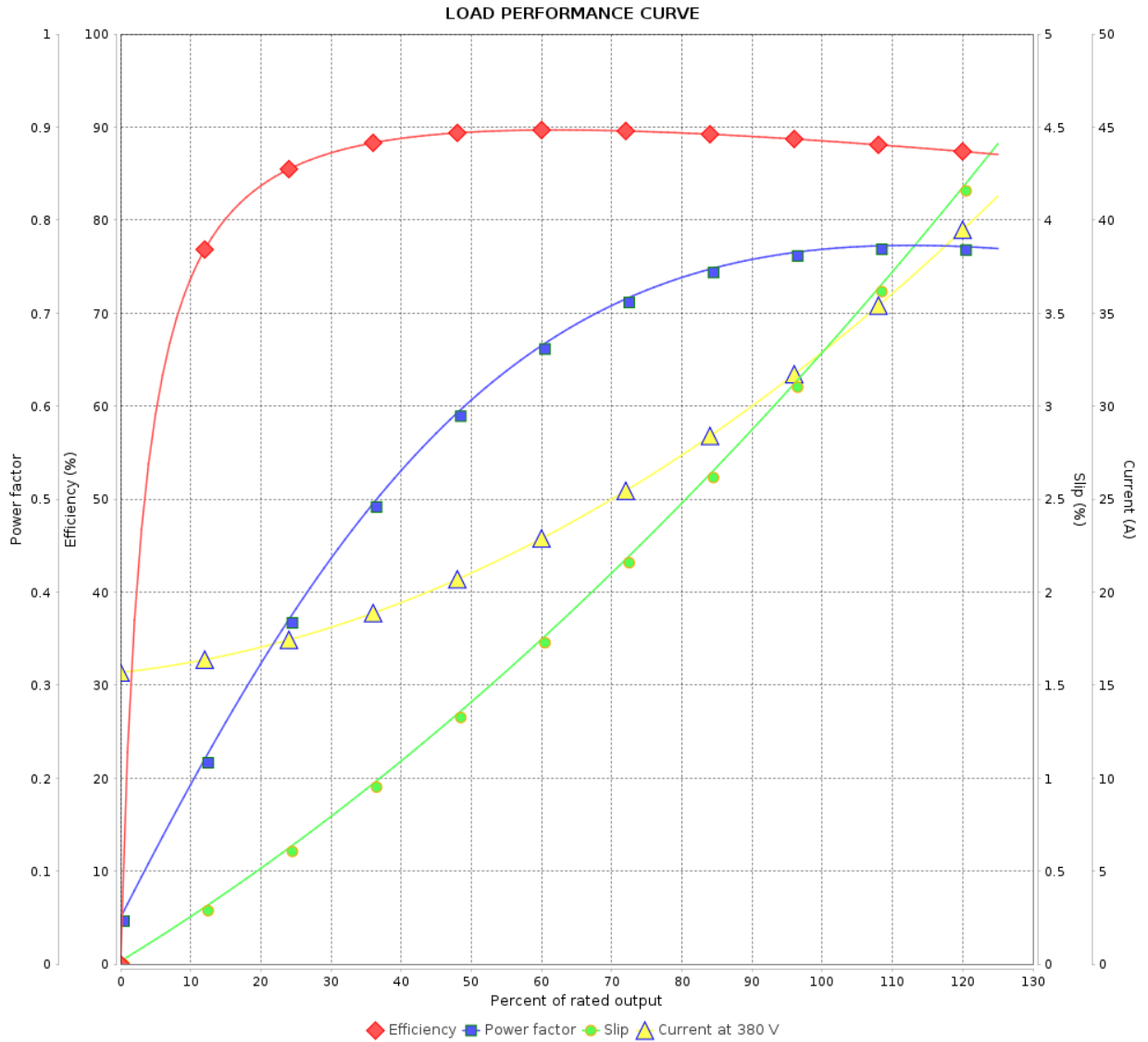
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 380 V 50 Hz 8P IE2

Rated current : 33.4 A
 LRC : 4.0
 Rated torque : 20.0 kgfm
 Locked rotor torque : 140 %
 Breakdown torque : 170 %
 Rated speed : 725 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

LOAD PERFORMANCE CURVE

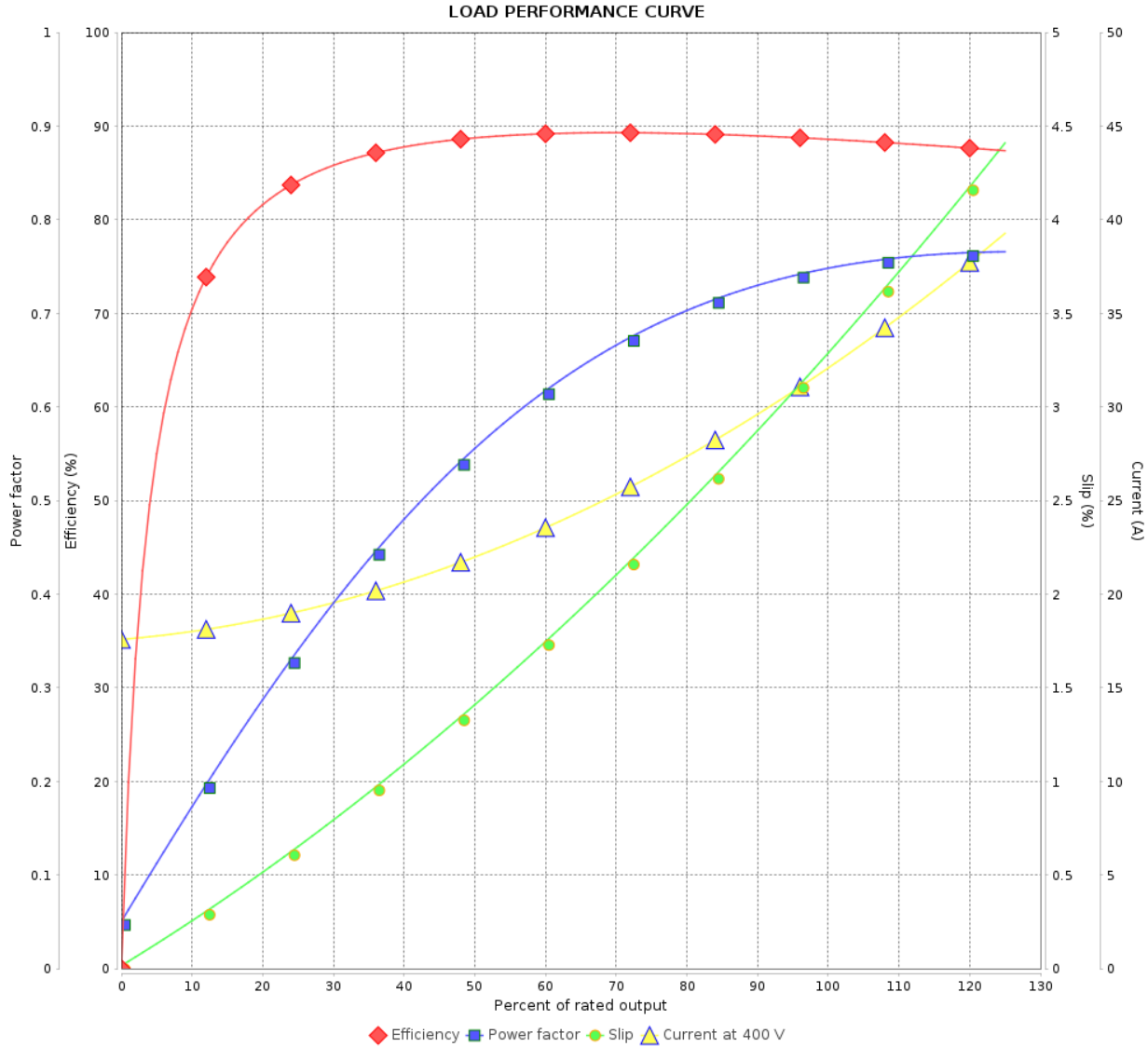
Three Phase Induction Motor - Squirrel Cage



Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 400 V 50 Hz 8P IE2

Rated current : 32.6 A
 LRC : 4.4
 Rated torque : 20.0 kgfm
 Locked rotor torque : 160 %
 Breakdown torque : 190 %
 Rated speed : 725 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 105 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 8 / 9	Revision
Checked by				
Date	18/03/2024			

LOAD PERFORMANCE CURVE

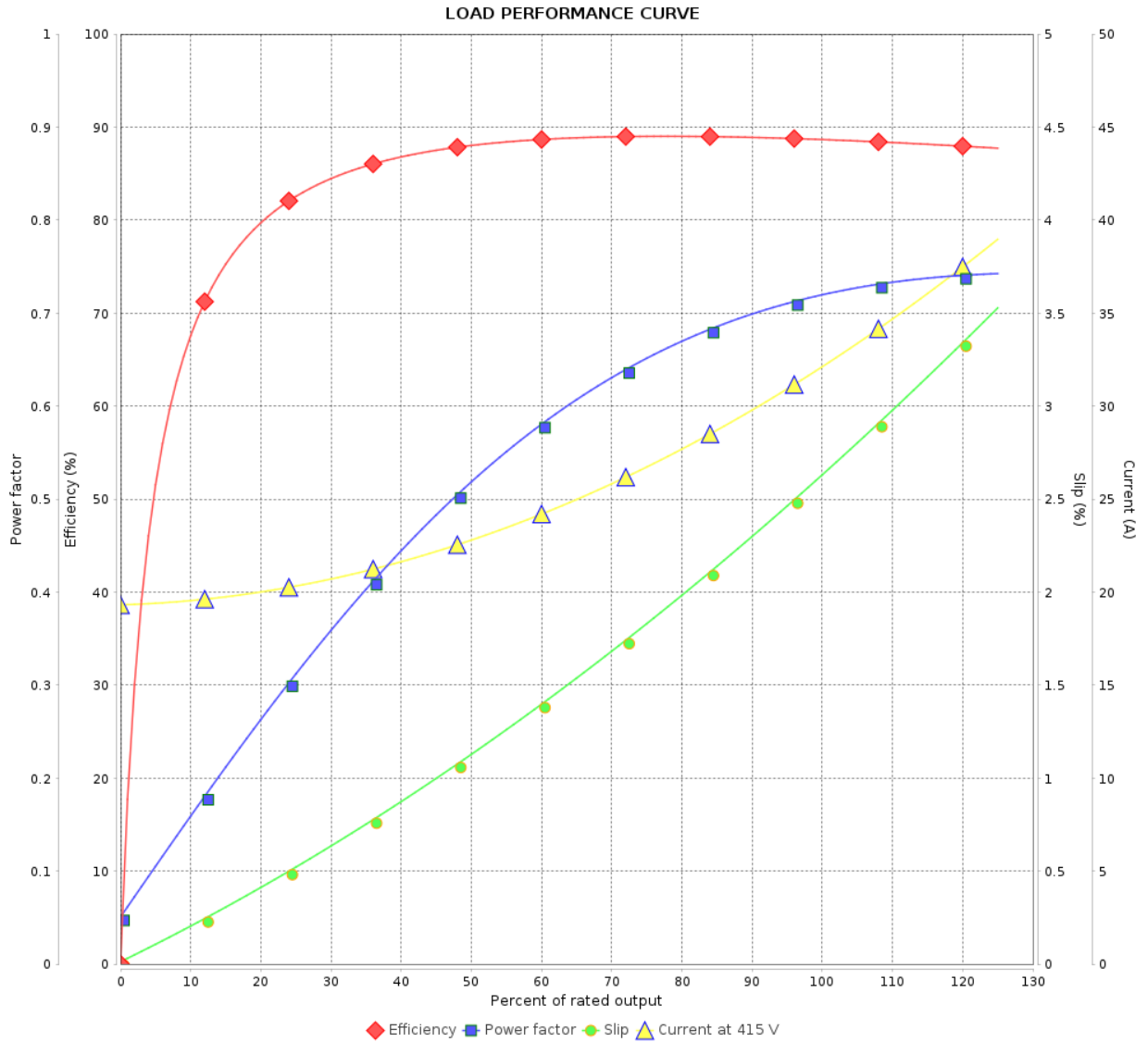
Three Phase Induction Motor - Squirrel Cage



Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 13025624



Performance : 415 V 50 Hz 8P IE2

Rated current : 32.7 A
 LRC : 4.6
 Rated torque : 19.9 kgfm
 Locked rotor torque : 180 %
 Breakdown torque : 210 %
 Rated speed : 730 rpm

Moment of inertia (J) : 0.3946 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 9 / 9	Revision
Checked by				
Date	18/03/2024			