### **DATA SHEET**

#### Three Phase Induction Motor - Squirrel Cage



Customer Product line : W22 Tru-Metric IE3 Three-Phase Product code: 12706702 : 180M Cooling method : IC411 - TEFC Frame Insulation class Mounting : F : B3L(E) Duty cycle : S1 Rotation<sup>1</sup> : Both (CW and CCW) Ambient temperature : -20°C to +40°C Starting method : Direct On Line Altitude : 1000 m.a.s.l. Approx. weight<sup>3</sup> : 177 kg : 0.2001 kgm² Moment of inertia (J) Protection degree : IP55 : N Design 25 Output [HP] 25 25 Poles 4 4 4 Frequency [Hz] 50 50 60 Rated voltage [V] 380 415 230/460 Rated current [A] 36.1 34.7 61.2/30.6 L. R. Amperes [A] 264 285 520/260 LRC [A] 7.3 8.2 8.5 No load current [A] 14.0 16.5 28.0/14.0 Rated speed [RPM] 1470 1475 1777 Slip [%] 2.00 1.67 1.28 Rated torque [kgfm] 12.3 12.3 10.2 Locked rotor torque [%] 250 300 320 Breakdown torque [%] 360 270 330 Service factor 1.25 1.25 1.25 Temperature rise 80 K 80 K 80 K Locked rotor time 21s (cold) 12s (hot) 21s (cold) 12s (hot) 34s (cold) 19s (hot) Noise level<sup>2</sup> 61.0 dB(A) 61.0 dB(A) 63.0 dB(A) 25% 92.3 91.0 50% 91.8 Efficiency (%) 75% 92.6 92.8 92.4 100% 92.6 92.7 93.6 25% 0.68 0.61 0.62 50% Power Factor 75% 0.79 0.73 0.75 100% 0.84 0.80 0.81 Losses at normative operating points (speed;torque), in percentage of rated output power P1 (0,9;1,0) 7.6 7.5 6.5 P2 (0,5;1,0) 5.9 5.8 5.0 P3 (0,25;1,0) 5.3 5.2 4.5 Losses (%) P4 (0,9;0,5) 4.4 4.3 3.7 P5 (0,5;0,5) 2.8 2.8 2.4 P6 (0,5;0,25) 2.1 2.0 1.8 P7 (0,25;0,25) 1.3 1.2 Drive end Non drive end Foundation loads Bearing type 6311 C3 6211 C3 : 438 kgf Max traction : 615 kgf Sealing V'Rina V'Rina Max. compression Lubrication interval 20000 h 20000 h Lubricant amount 18 g 11 g Mobil Polyrex EM Lubricant type This revision replaces and cancel the previous one, which These are average values based on tests with sinusoidal must be eliminated. power supply, subject to the tolerances stipulated in NEMA (1) Looking the motor from the shaft end. MG-1. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.

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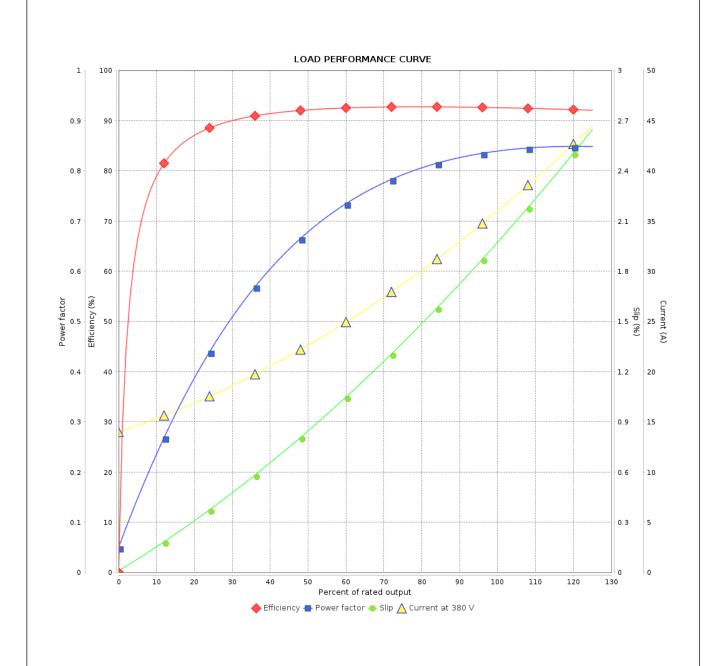
# LOAD PERFORMANCE CURVE

### Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 Tru-Metric IE3 Three-Phase Product code : 12706702



Performance	: 3	80 V 50 Hz 4P				
		6.1 A	Moment of inertia (J)		: 0.2001 kgm²	
LRC : 7.3 Rated torque : 12		.3 2.3 kgfm	Duty cycle Insulation class		: S1 : F	
		50 %	Service factor		: 1.25	
Breakdown torqu		70 %	Temperature rise		: 80 K	
Rated speed	: 14	470 rpm	Design		: N	
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# LOAD PERFORMANCE CURVE

### Three Phase Induction Motor - Squirrel Cage



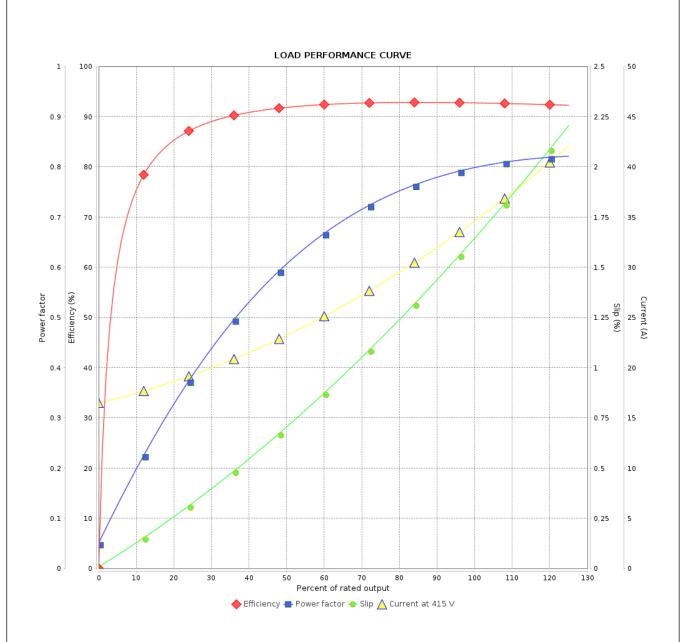
Customer :

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Product line : W22 Tru-Metric IE3 Three-Phase Product code : 12706702



Performance	: 415 V 50 Hz 4P				
Rated current LRC Rated torque Locked rotor torque Breakdown torque Rated speed	: 34.7 A : 8.2 : 12.3 kgfm : 300 % : 330 % : 1475 rpm	Moment of Duty cycle Insulation Service fa Temperate Design	class ector	: 0.2001 kgm² : S1 : F : 1.25 : 80 K : N	
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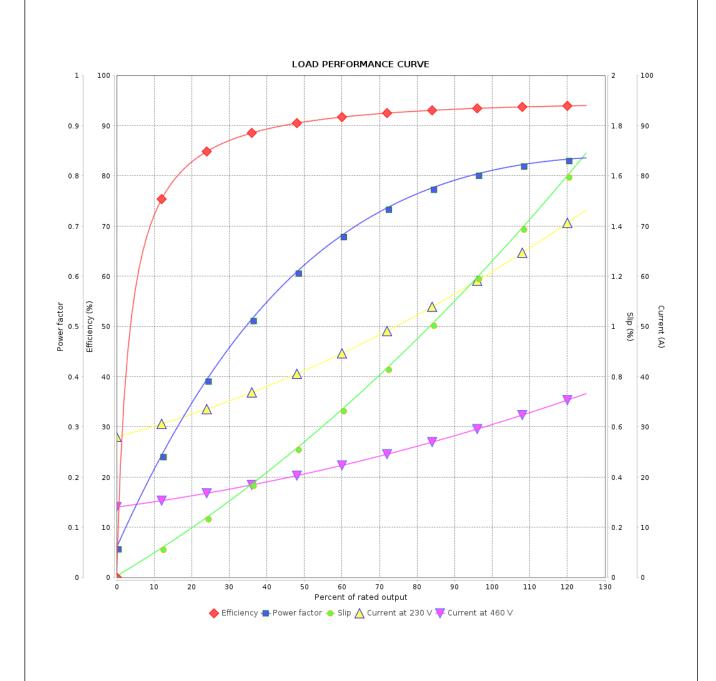
### LOAD PERFORMANCE CURVE

### Three Phase Induction Motor - Squirrel Cage



Customer

Product line : W22 Tru-Metric IE3 Three-Phase Product code: 12706702



Performance :		: 230/460 V 60 Hz 4P						
Rated current		61.2/30.6 A	Moment of inertia (J)		: 0.2001 kgm²			
		2 8.5 Duty cyc 2 10.2 kgfm Insulation		)	: S1 : F			
				class				
Locked rotor torque		320 %	Service fa	Service factor		: 1.25		
Breakdown torqu	ie : 3	360 %	Temperati	Temperature rise				
Rated speed	: 1	: 1777 rpm			: N			
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