

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :						
Product line : W22 NEMA Premium Efficiency Three-Phase			Product code : 12452800			
Frame	: 324/6TC		Locked rotor time	: 37s (cold) 21s (hot)		
Output	: 30 HP (22 kW)		Temperature rise	: 80 K		
Poles	: 6		Duty cycle	: Cont.(S1)		
Frequency	: 60 Hz		Ambient temperature	: -20°C to +40°C		
Rated voltage	: 575 V		Altitude	: 1000 m.a.s.l.		
Rated current	: 29.0 A		Protection degree	: IP55		
L. R. Amperes	: 180 A		Cooling method	: IC411 - TEFC		
LRC	: 6.2x(Code G)		Mounting	: F-1		
No load current	: 13.1 A		Rotation ¹	: Both (CW and CCW)		
Rated speed	: 1180 rpm		Noise level ²	: 62.0 dB(A)		
Slip	: 1.67 %		Starting method	: Direct On Line		
Rated torque	: 18.5 kgfm		Approx. weight ³	: 255 kg		
Locked rotor torque	: 220 %					
Breakdown torque	: 240 %					
Insulation class	: F					
Service factor	: 1.25					
Moment of inertia (J)	: 0.5561 kgm ²					
Design	: B					
Output	50%	75%	100%	Foundation loads		
Efficiency (%)	91.7	93.0	93.0	Max. traction : 430 kgf		
Power Factor	0.65	0.76	0.82	Max. compression : 685 kgf		
Losses at normative operating points (speed;torque), in percentage of rated output power						
P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
7.3	6.1	6.0	3.6	2.5	1.7	1.2
		<u>Drive end</u>		<u>Non drive end</u>		
Bearing type	:	6312 C3		6212 C3		
Sealing	:	V'Ring		V'Ring		
Lubrication interval	:	20000 h		20000 h		
Lubricant amount	:	21 g		13 g		
Lubricant type	:	Mobil Polyrex EM				
Notes:						
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary			Performed	Checked	Date
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LOAD PERFORMANCE CURVE

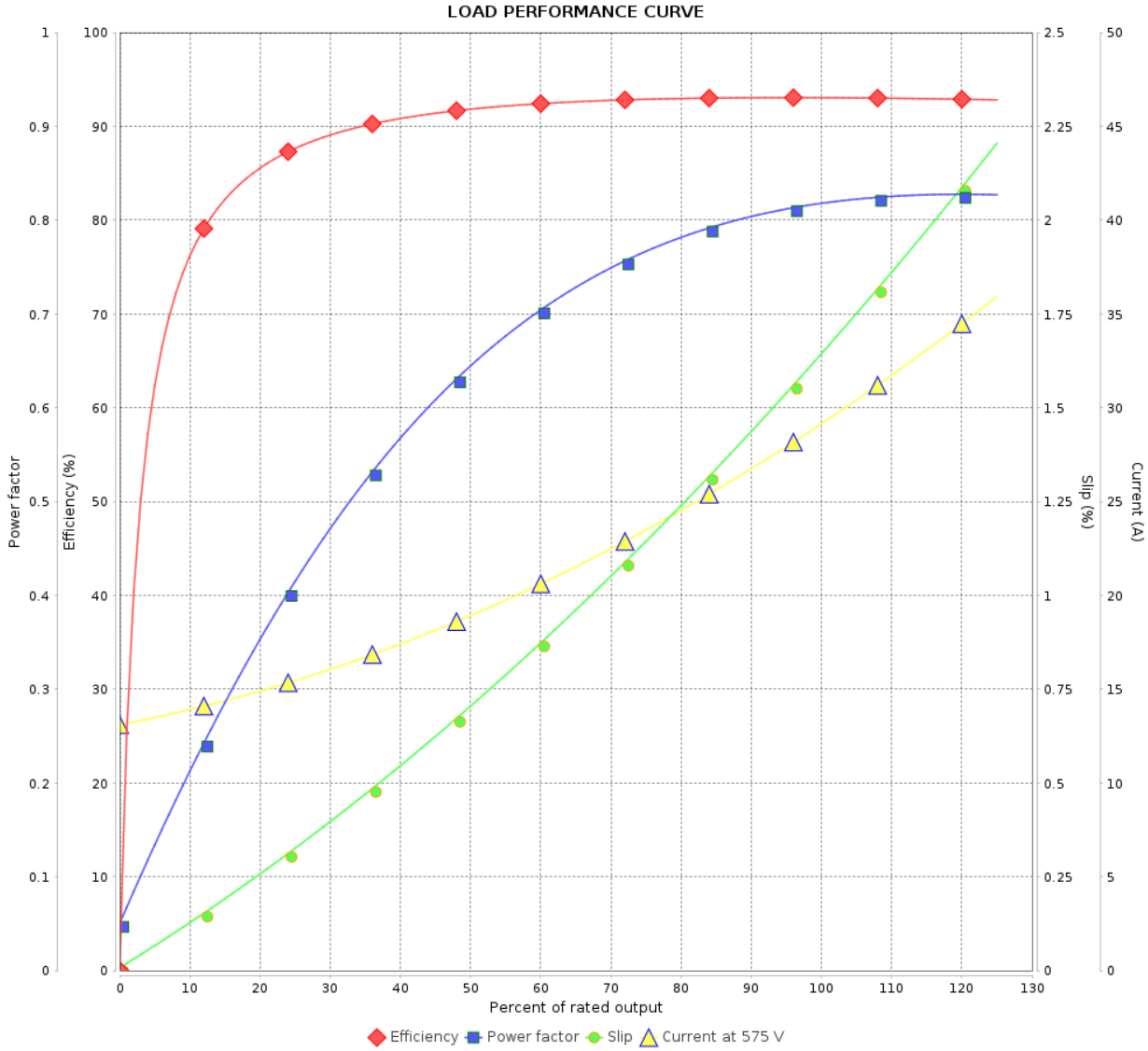
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Customer : _____

Product line : W22 NEMA Premium Efficiency Three-Phase

Product code : 12452800



Performance : 575 V 60 Hz 6P

Rated current : 29.0 A
 LRC : 6.2
 Rated torque : 18.5 kgfm
 Locked rotor torque : 220 %
 Breakdown torque : 240 %
 Rated speed : 1180 rpm

Moment of inertia (J) : 0.5561 kgm²
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

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