

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer : \_\_\_\_\_

Product line : W22 IEEE 841 NEMA Premium Efficiency Three-Phase      Product code : 12385115

Frame	: 254/6T	Cooling method	: IC411 - TEFC
Insulation class	: F	Mounting	: F-1
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>3</sup>	: 132 kg
Protection degree	: IP56	Moment of inertia (J)	: 0.1104 kgm <sup>2</sup>
Design	: B		

Output [HP]	15	10	10	10	15	15	15
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	460	380	400	415	380	400	415
Rated current [A]	18.0	15.2	14.8	14.5	21.5	20.5	20.0
L. R. Amperes [A]	115	109	115	120	105	111	118
LRC [A]	6.4x(Code G)	7.2x(Code J)	7.8x(Code J)	8.3x(Code K)	4.9x(Code E)	5.4x(Code F)	5.9x(Code G)
No load current [A]	7.00	6.70	7.10	7.40	7.10	7.60	7.40
Rated speed [RPM]	1768	1475	1480	1480	1455	1460	1465
Slip [%]	1.78	1.67	1.33	1.33	3.00	2.67	2.33
Rated torque [kgfm]	6.16	4.92	4.90	4.90	7.48	7.46	7.43
Locked rotor torque [%]	240	250	280	310	160	200	210
Breakdown torque [%]	260	300	340	370	200	220	240
Service factor	1.25	1.25	1.25	1.25	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	80 K	80 K	80 K
Locked rotor time	55s (cold) 31s (hot)	72s (cold) 40s (hot)	63s (cold) 35s (hot)	57s (cold) 32s (hot)	41s (cold) 23s (hot)	41s (cold) 23s (hot)	37s (cold) 21s (hot)
Noise level <sup>2</sup>	64.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%						
	50%	91.0	88.8	88.6	88.3	91.0	91.0
	75%	91.7	90.3	90.3	90.3	90.2	91.0
	100%	92.4	90.4	90.6	90.8	90.2	91.0
Power Factor	25%						
	50%	0.68	0.65	0.62	0.59	0.74	0.71
	75%	0.78	0.77	0.74	0.72	0.82	0.80
	100%	0.83	0.83	0.81	0.79	0.86	0.85

Losses at normative operating points (speed;torque), in percentage of rated output power

Losses (%)	P1 (0,9;1,0)	8.1	8.1	8.1	8.1	8.1	8.1
	P2 (0,5;1,0)	6.8	6.8	6.8	6.8	6.8	6.8
	P3 (0,25;1,0)	6.3	6.3	6.3	6.3	6.3	6.3
	P4 (0,9;0,5)	3.9	3.9	3.9	3.9	3.9	3.9
	P5 (0,5;0,5)	2.7	2.7	2.7	2.7	2.7	2.7
	P6 (0,5;0,25)	1.8	1.8	1.8	1.8	1.8	1.8
	P7 (0,25;0,25)	1.2	1.2	1.2	1.2	1.2	1.2

Bearing type	: 6309 C3	6209 C3	Foundation loads		
	Sealing	Inpro/Seal		Max. traction	: 214 kgf
	Lubrication interval	20000 h		Max. compression	: 346 kgf
	Lubricant amount	13 g		9 g	
	Lubricant type	Mobil Polyrex EM			

This revision replaces and cancel the previous one, which must be eliminated.

(1) Looking the motor from the shaft end.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/01/2024		1 / 9	

# DATA SHEET

## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

Notes

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/01/2024		2 / 9	

# LOAD PERFORMANCE CURVE

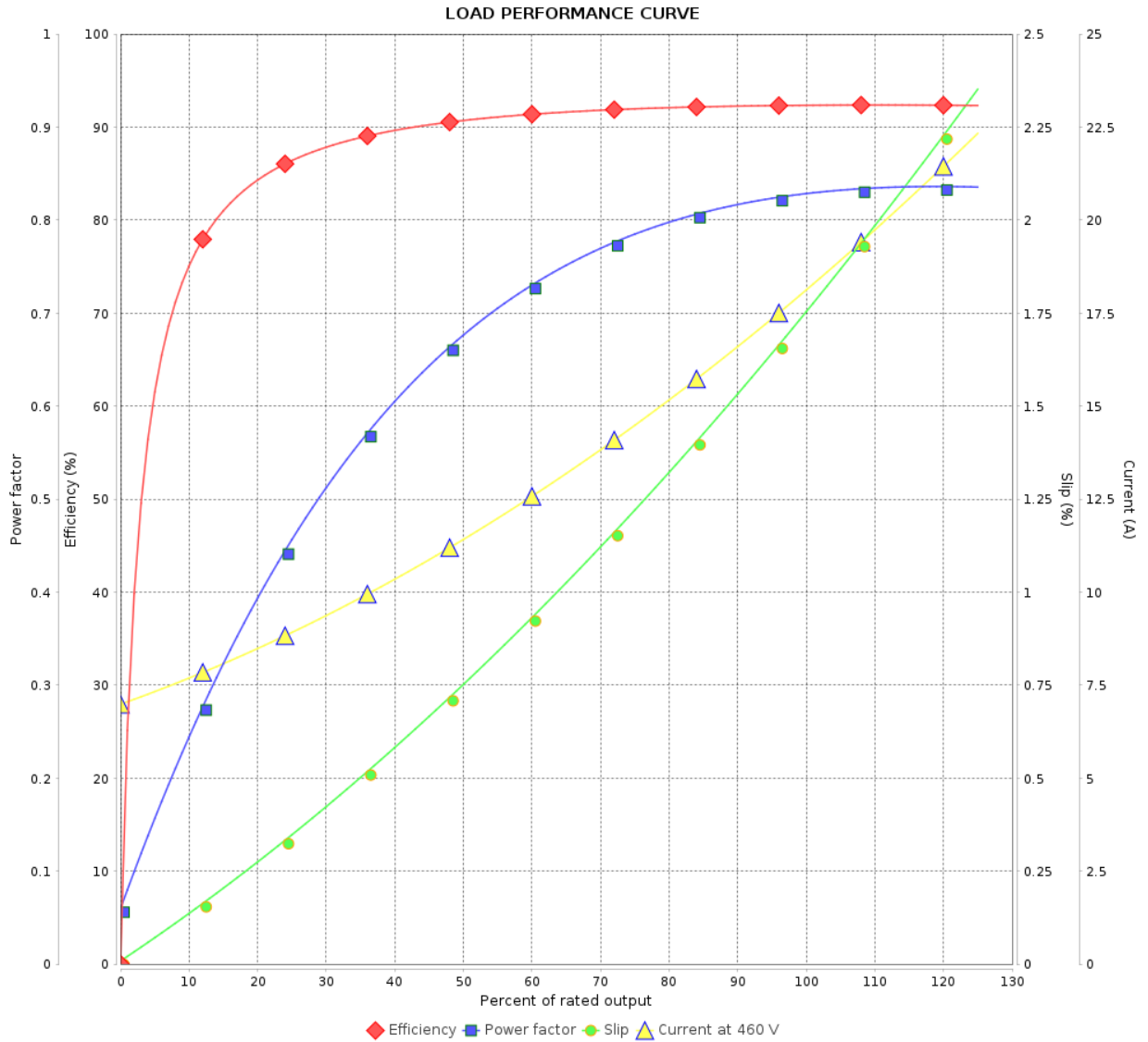
## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

Product line : W22 IEEE 841 NEMA Premium Efficiency  
Three-Phase

Product code : 12385115



Performance : 460 V 60 Hz 4P

Rated current : 18.0 A  
 LRC : 6.4  
 Rated torque : 6.16 kgfm  
 Locked rotor torque : 240 %  
 Breakdown torque : 260 %  
 Rated speed : 1768 rpm

Moment of inertia (J) : 0.1104 kgm<sup>2</sup>  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

# LOAD PERFORMANCE CURVE

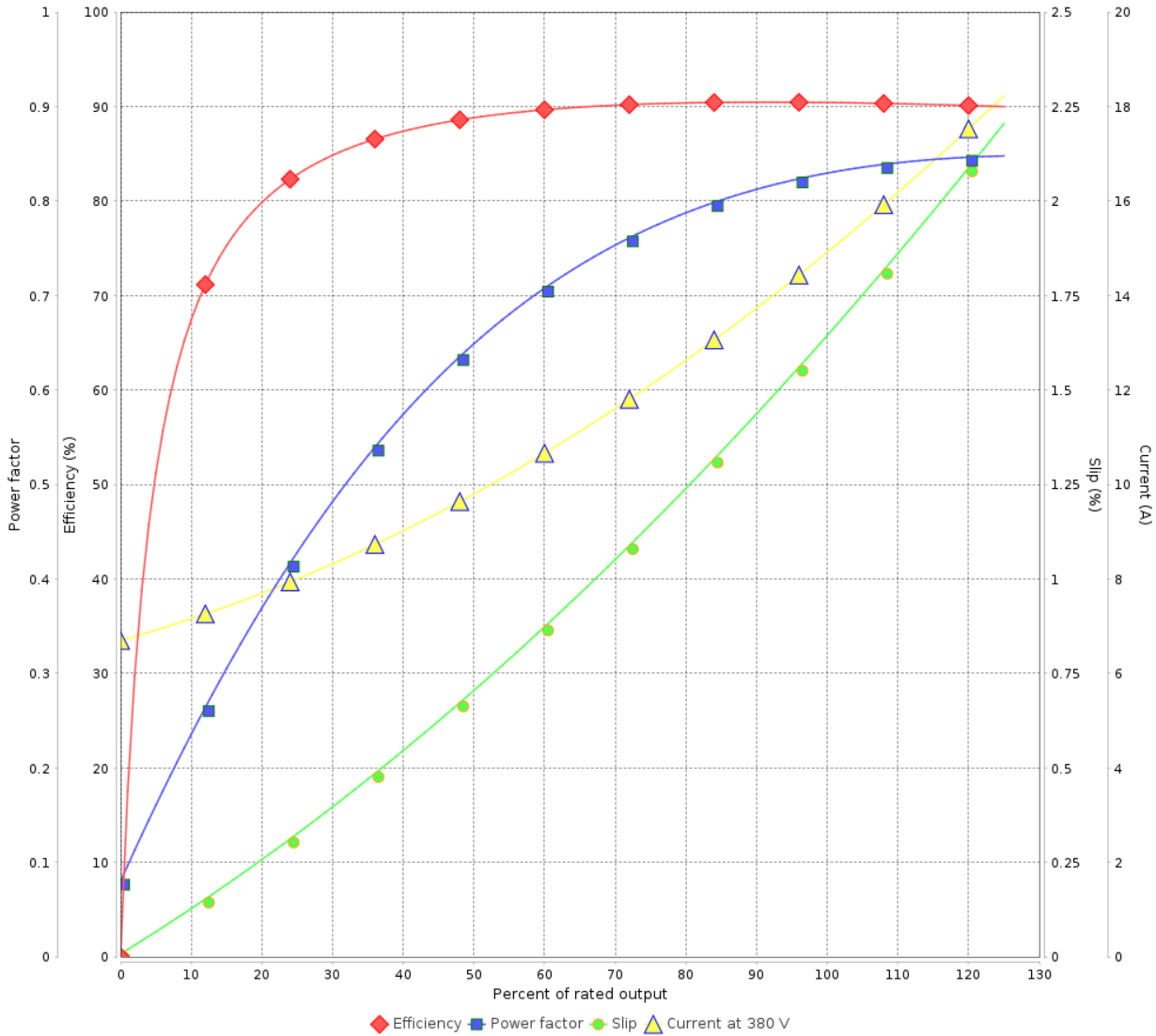
Three Phase Induction Motor - Squirrel Cage



Customer :

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Performance : 380 V 50 Hz 4P IE3

Rated current	: 15.2 A	Moment of inertia (J)	: 0.1104 kgm <sup>2</sup>
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 4.92 kgfm	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		4 / 9		
Date	13/01/2024			

# LOAD PERFORMANCE CURVE

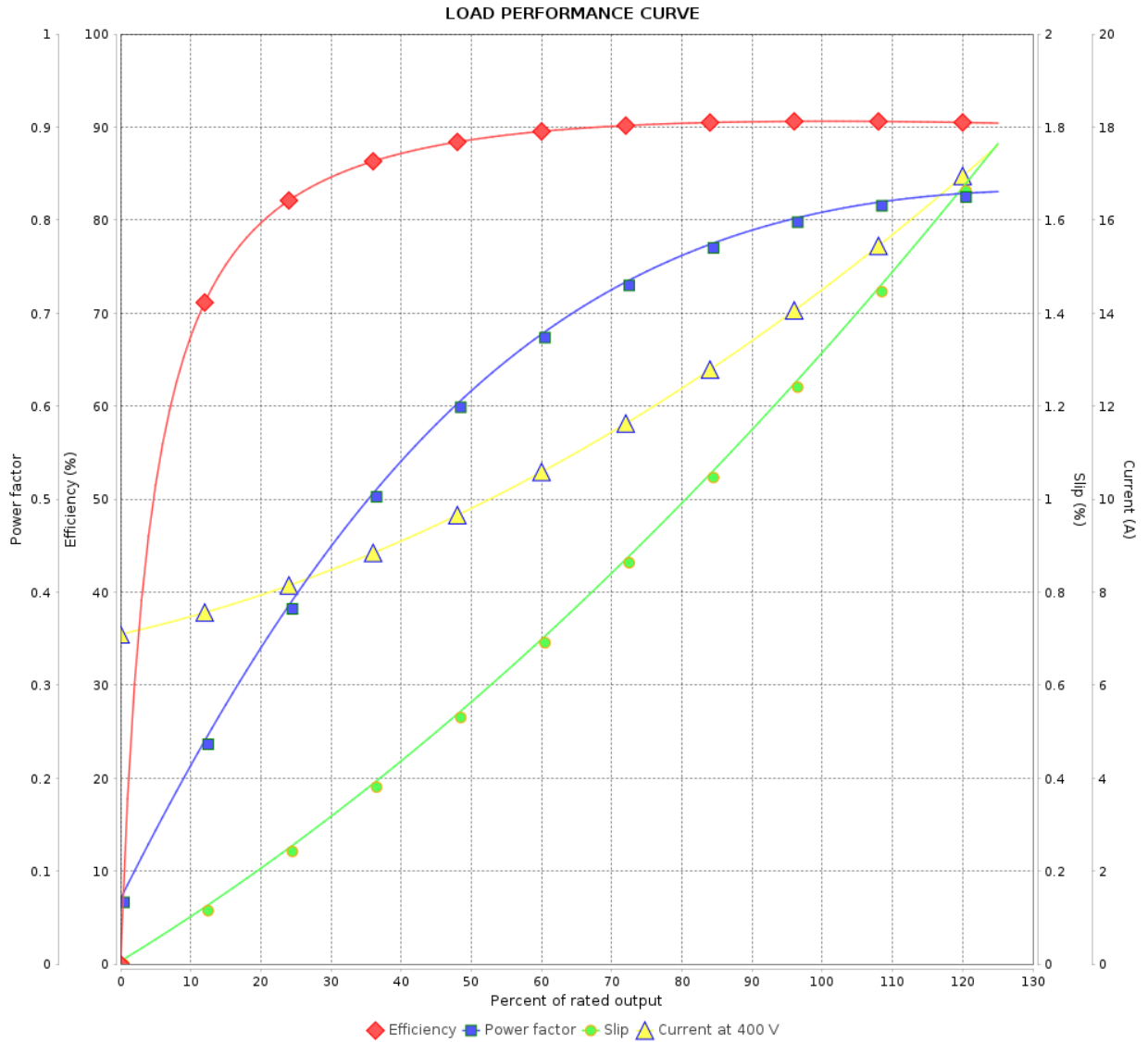
## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 IEEE 841 NEMA Premium Efficiency Three-Phase

Product code : 12385115



Performance : 400 V 50 Hz 4P IE3

Rated current : 14.8 A  
 LRC : 7.8  
 Rated torque : 4.90 kgfm  
 Locked rotor torque : 280 %  
 Breakdown torque : 340 %  
 Rated speed : 1480 rpm

Moment of inertia (J) : 0.1104 kgm<sup>2</sup>  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

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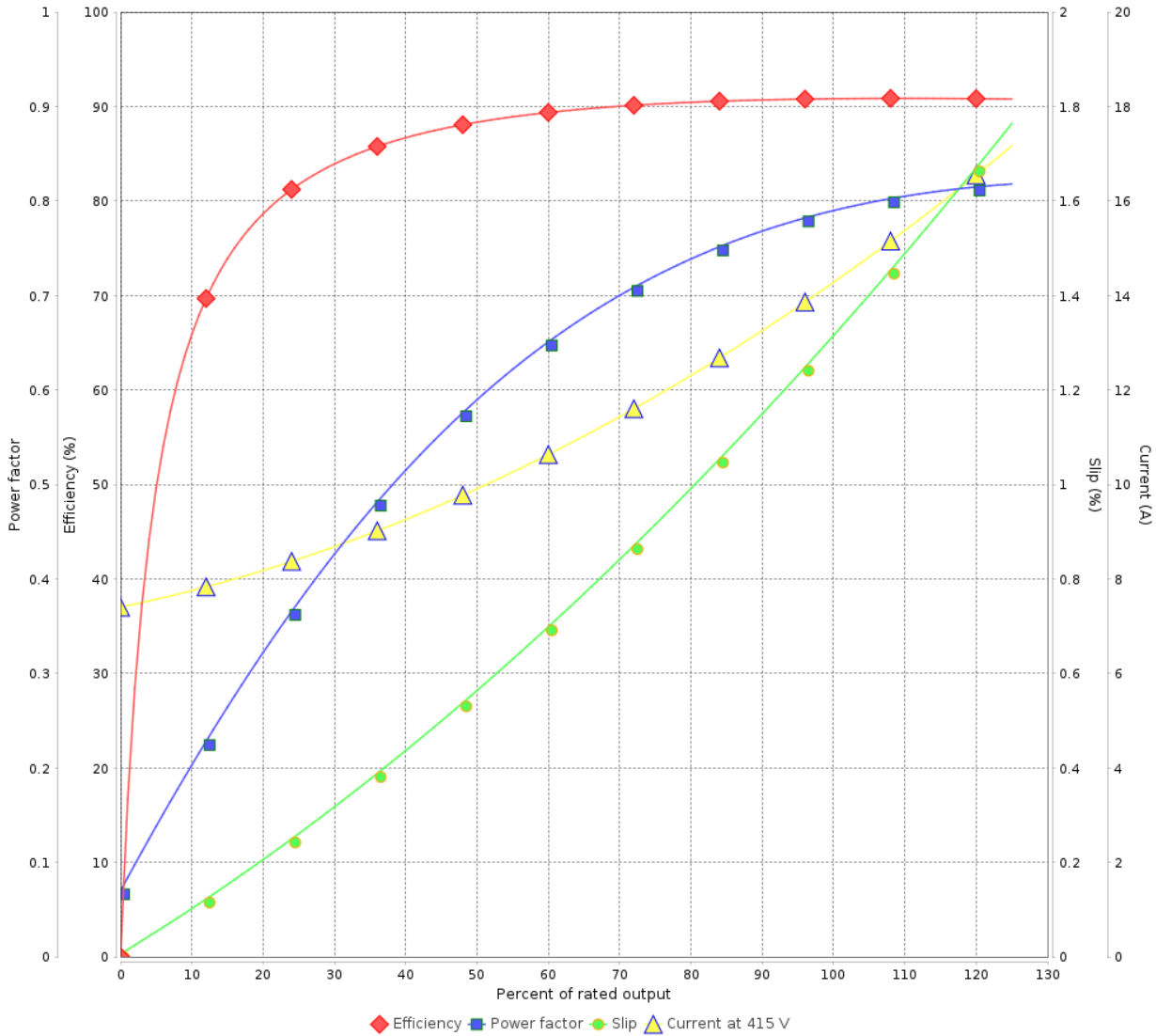
Three Phase Induction Motor - Squirrel Cage



Customer :

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Performance : 415 V 50 Hz 4P IE3

Rated current	: 14.5 A	Moment of inertia (J)	: 0.1104 kgm <sup>2</sup>
LRC	: 8.3	Duty cycle	: Cont.(S1)
Rated torque	: 4.90 kgfm	Insulation class	: F
Locked rotor torque	: 310 %	Service factor	: 1.25
Breakdown torque	: 370 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		6 / 9		
Date	13/01/2024			

# LOAD PERFORMANCE CURVE

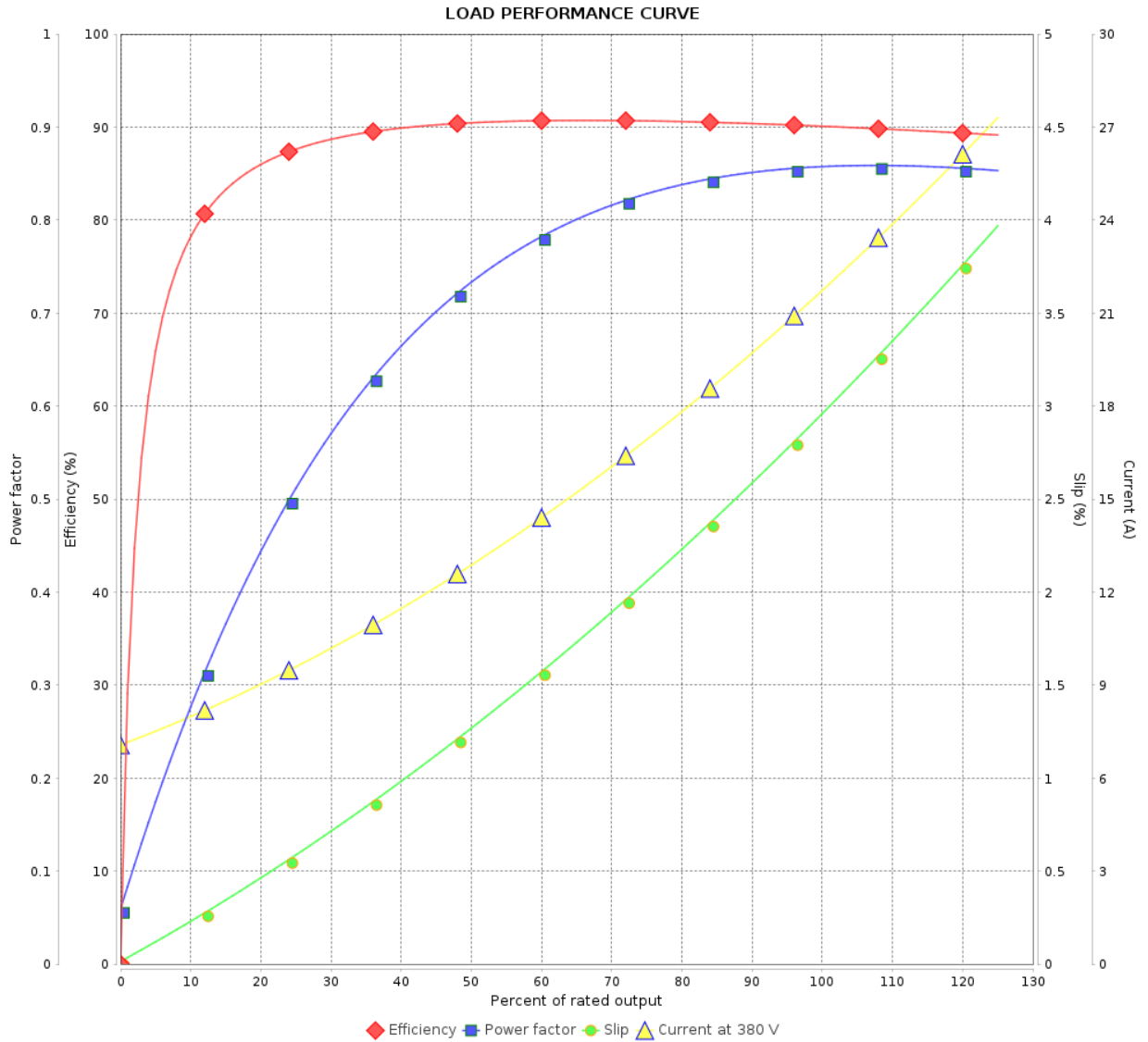
## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

Product line : W22 IEEE 841 NEMA Premium Efficiency  
Three-Phase

Product code : 12385115



Performance : 380 V 50 Hz 4P IE2

Rated current : 21.5 A  
 LRC : 4.9  
 Rated torque : 7.48 kgfm  
 Locked rotor torque : 160 %  
 Breakdown torque : 200 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 0.1104 kgm<sup>2</sup>  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

# LOAD PERFORMANCE CURVE

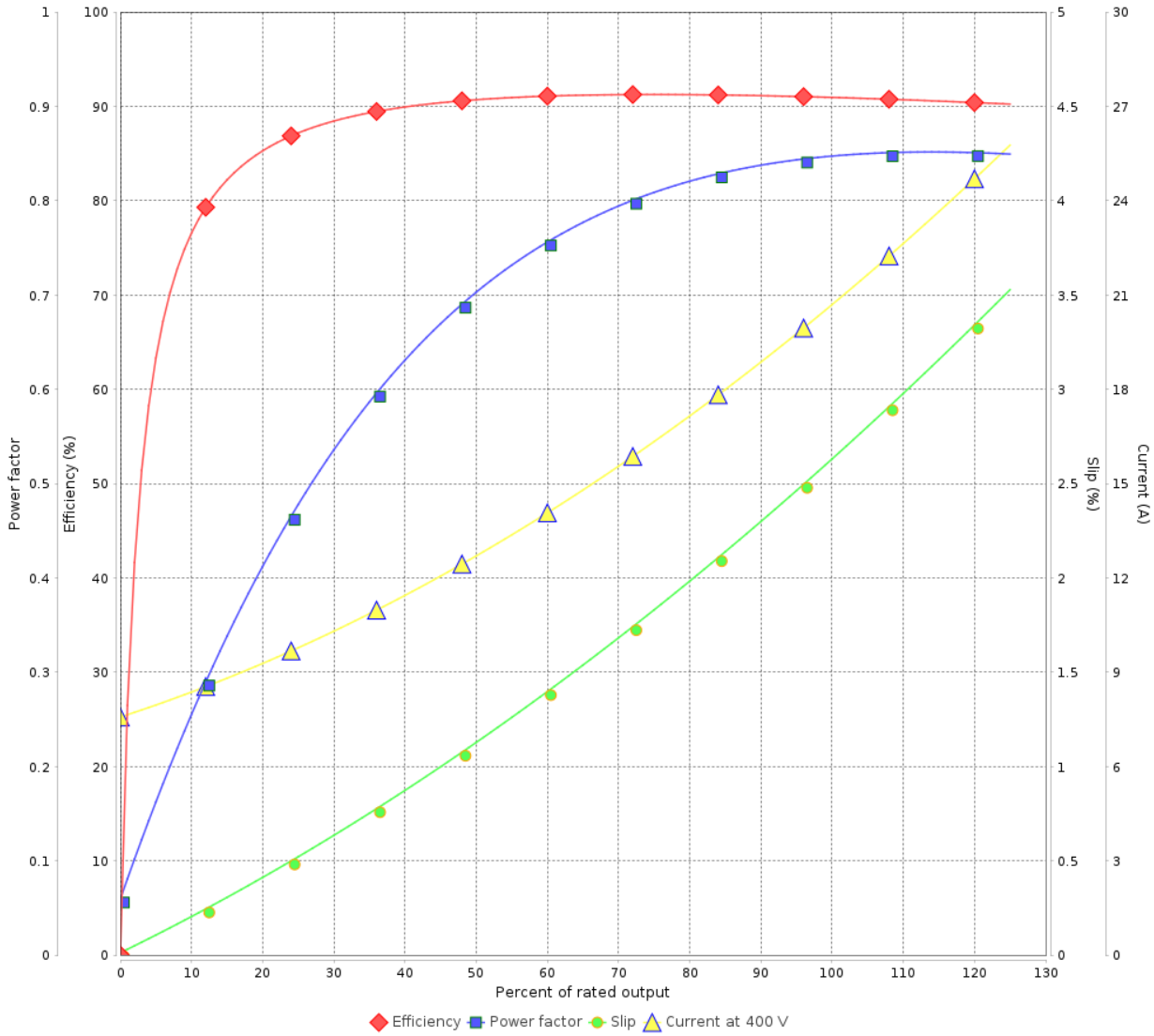
Three Phase Induction Motor - Squirrel Cage



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Performance : 400 V 50 Hz 4P IE2

Rated current	: 20.5 A	Moment of inertia (J)	: 0.1104 kgm <sup>2</sup>
LRC	: 5.4	Duty cycle	: Cont.(S1)
Rated torque	: 7.46 kgfm	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 8 / 9	Revision
Checked by				
Date	13/01/2024			



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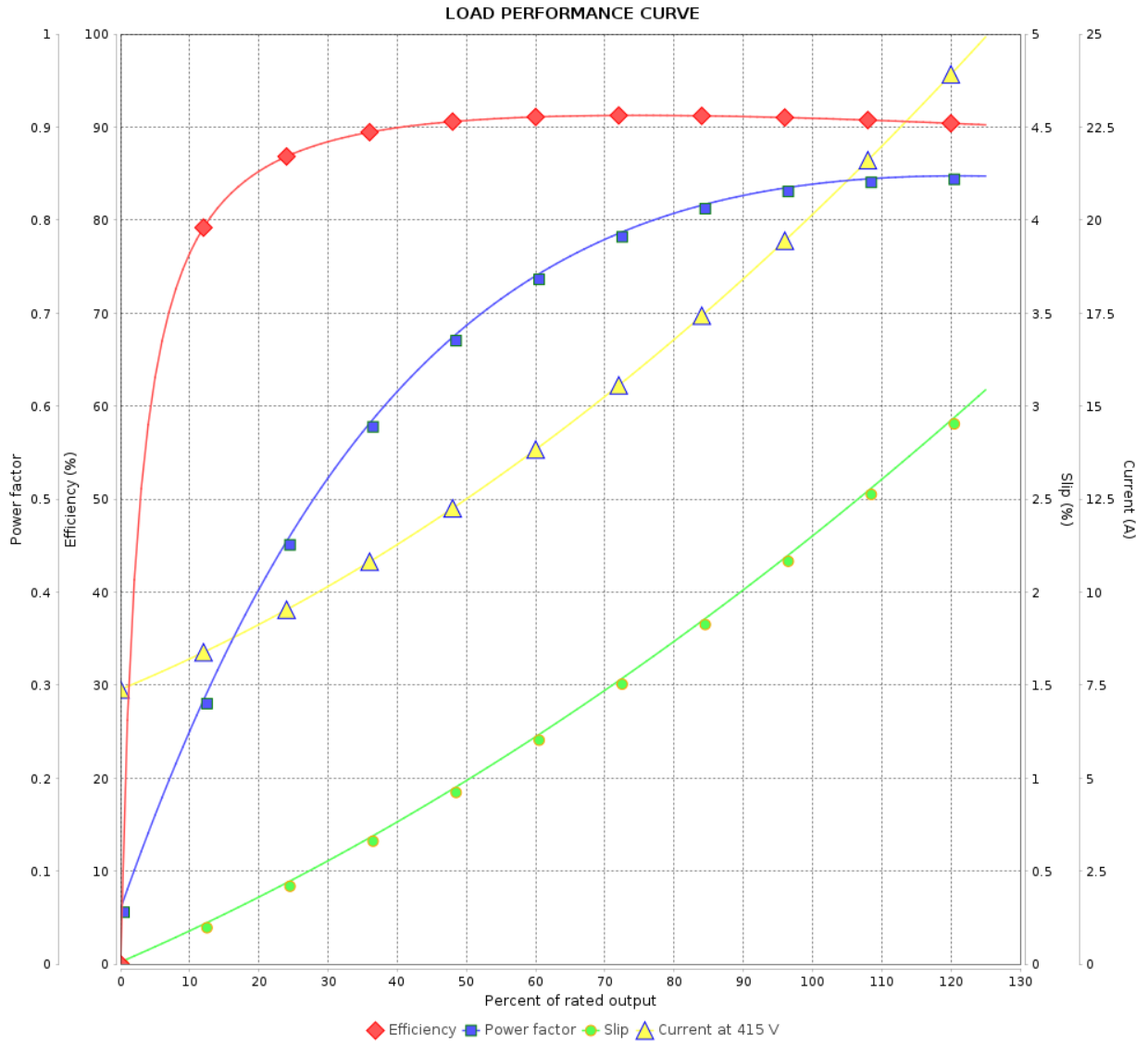
## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

Product line : W22 IEEE 841 NEMA Premium Efficiency Three-Phase

Product code : 12385115



Performance : 415 V 50 Hz 4P IE2

Rated current : 20.0 A  
 LRC : 5.9  
 Rated torque : 7.43 kgfm  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 0.1104 kgm<sup>2</sup>  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date				
		9 / 9		