

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :						
Product line		: W22 IEEE 841 NEMA Premium Efficiency Three-Phase		Product code :		11919854
Frame	:	324T		Locked rotor time	:	46s (cold) 26s (hot)
Output	:	25 HP (18.5 kW)		Temperature rise	:	80 K
Poles	:	6		Duty cycle	:	Cont.(S1)
Frequency	:	60 Hz		Ambient temperature	:	-20°C to +40°C
Rated voltage	:	575 V		Altitude	:	1000 m.a.s.l.
Rated current	:	24.3 A		Protection degree	:	IP55
L. R. Amperes	:	146 A		Cooling method	:	IC411 - TEFC
LRC	:	6.0x(Code G)		Mounting	:	F-1
No load current	:	10.0 A		Rotation ¹	:	Both (CW and CCW)
Rated speed	:	1175 rpm		Noise level ²	:	62.0 dB(A)
Slip	:	2.08 %		Starting method	:	Direct On Line
Rated torque	:	15.4 kgfm		Approx. weight ³	:	242 kg
Locked rotor torque	:	210 %				
Breakdown torque	:	250 %				
Insulation class	:	F				
Service factor	:	1.25				
Moment of inertia (J)	:	0.4843 kgm ²				
Design	:	B				
Output	50%	75%	100%	Foundation loads		
Efficiency (%)	91.7	93.0	93.0	Max. traction	:	365 kgf
Power Factor	0.65	0.77	0.82	Max. compression	:	607 kgf
Losses at normative operating points (speed;torque), in percentage of rated output power						
P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
8.2	6.8	6.3	4.4	3.0	2.2	1.5
		<u>Drive end</u>		<u>Non drive end</u>		
Bearing type	:	6312 C3		6212 C3		
Sealing	:	Taconite Labyrinth		Taconite Labyrinth		
Lubrication interval	:	20000 h		20000 h		
Lubricant amount	:	21 g		13 g		
Lubricant type	:	Mobil Polyrex EM				
Notes:						
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary			Performed	Checked	Date
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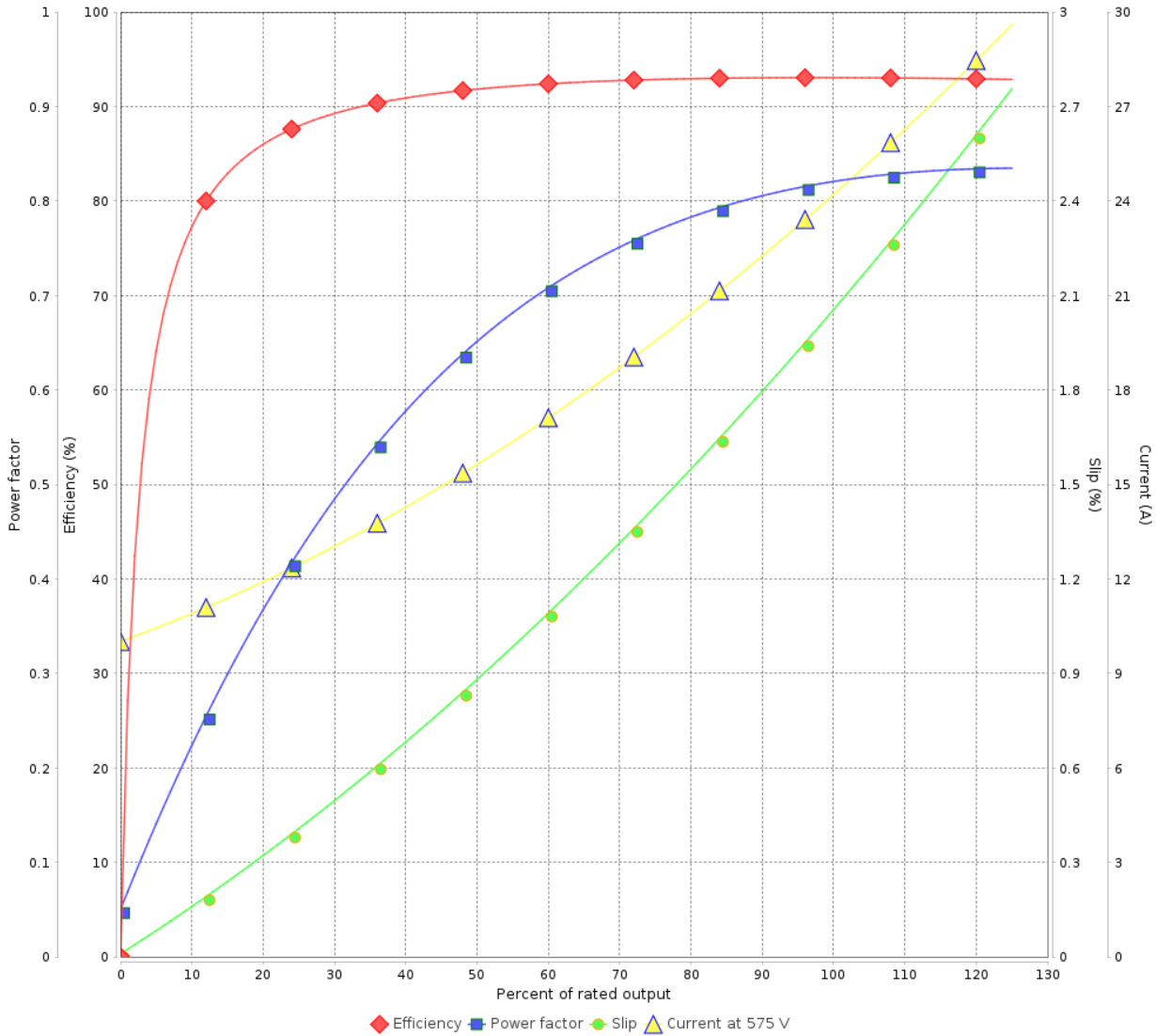
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Customer : _____

Product line : W22 IEEE 841 NEMA Premium Efficiency Three-Phase Product code : 11919854

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Performance : 575 V 60 Hz 6P

Rated current : 24.3 A	Moment of inertia (J) : 0.4843 kgm ²
LRC : 6.0	Duty cycle : Cont.(S1)
Rated torque : 15.4 kgfm	Insulation class : F
Locked rotor torque : 210 %	Service factor : 1.25
Breakdown torque : 250 %	Temperature rise : 80 K
Rated speed : 1175 rpm	Design : B

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