

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency Three-Phase Product code : 13610460

Frame	: 324/6T	Locked rotor time	: 41s (cold) 23s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 8	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 28.7 A	Protection degree	: IP55
L. R. Amperes	: 149 A	Cooling method	: IC411 - TEFC
LRC	: 5.2x(Code G)	Mounting	: F-1
No load current	: 16.0 A	Rotation ¹	: Both (CW and CCW)
Rated speed	: 880 rpm	Noise level ²	: 56.0 dB(A)
Slip	: 2.22 %	Starting method	: Direct On Line
Rated torque	: 20.6 kgfm	Approx. weight ³	: 250 kg
Locked rotor torque	: 200 %		
Breakdown torque	: 229 %		
Insulation class	: F		
Service factor	: 1.25		
Moment of inertia (J)	: 0.5023 kgm ²		
Design	: B		

Output	50%	75%	100%	Foundation loads	
Efficiency (%)	89.5	91.0	91.0	Max. traction	: 472 kgf
Power Factor	0.51	0.64	0.71	Max. compression	: 722 kgf

Losses at normative operating points (speed;torque), in percentage of rated output power

P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
9.5	7.4	6.5	5.8	3.9	3.1	2.2

	Drive end	Non drive end
Bearing type	: 6312 C3	6212 C3
Sealing	: V'Ring	V'Ring
Lubrication interval	: 20000 h	20000 h
Lubricant amount	: 21 g	13 g
Lubricant type	Mobil Polyrex EM	

Notes

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date	27/10/2024		Page 1 / 2	Revision

LOAD PERFORMANCE CURVE

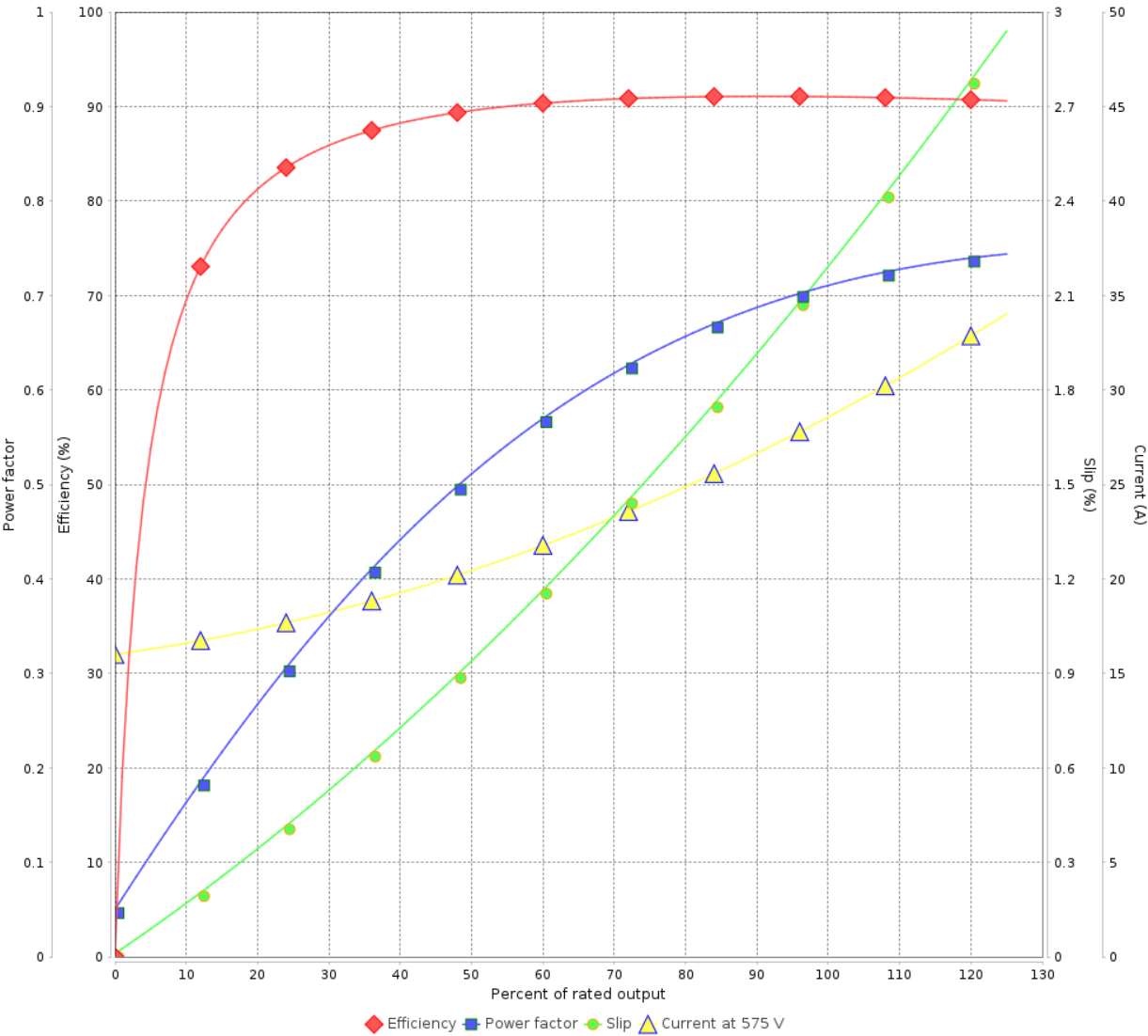
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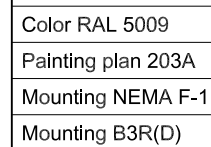
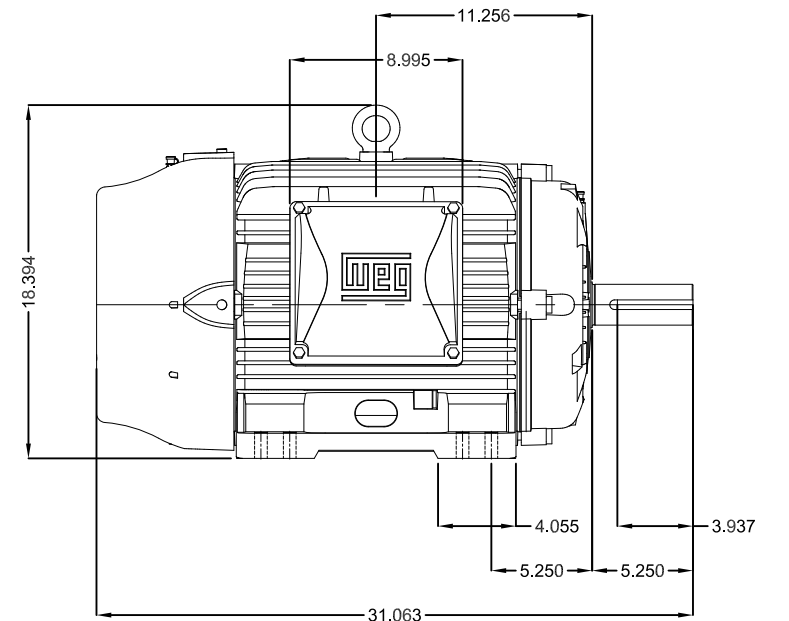
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Performance : 575 V 60 Hz 8P

Rated current	: 28.7 A	Moment of inertia (J)	: 0.5023 kgm ²
LRC	: 5.2	Duty cycle	: Cont.(S1)
Rated torque	: 20.6 kgfm	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 880 rpm	Design	: B

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Performed by		Page 2 / 2 Revision			
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25 HP 08 Poles 60 Hz										A
					HYBRISUSER					
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ECM		LOC		SUMMARY OF MODIFICATIONS			EXECUTED		CHECKED	
							RELEASED		DATE	
EXECUTED		HYBRISUSER		 THREE PH. MOTOR W22 NEMA PREM. EFF. FRAME 324/6T IP55 TEFC			PREVIEW WDD 00			
CHECKED										
RELEASED										
REL. DATE										
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