

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 IEEE 841 NEMA Premium Efficiency Three-Phase Product code : 12424294

Frame	: 284/6TC	Cooling method	: IC411 - TEFC
Insulation class	: F	Mounting	: F-1
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line
Altitude	: 1000 m.a.s.l.	Approx. weight ³	: 184 kg
Protection degree	: IP56	Moment of inertia (J)	: 0.2153 kgm ²
Design	: B		

Output [HP]	25	25	25	25
Poles	4	4	4	4
Frequency [Hz]	60	50	50	50
Rated voltage [V]	460	380	400	415
Rated current [A]	29.5	35.9	34.3	33.2
L. R. Amperes [A]	183	190	189	196
LRC [A]	6.2x(Code G)	5.3x(Code F)	5.5x(Code F)	5.9x(Code G)
No load current [A]	11.0	11.0	11.7	12.4
Rated speed [RPM]	1770	1455	1460	1465
Slip [%]	1.67	3.00	2.67	2.33
Rated torque [kgfm]	10.3	12.5	12.4	12.4
Locked rotor torque [%]	240	180	200	220
Breakdown torque [%]	270	210	240	260
Service factor	1.25	1.00	1.00	1.00
Temperature rise	80 K	105 K	105 K	105 K
Locked rotor time	43s (cold) 24s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)
Noise level ²	63.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%			
	50%	92.4	92.4	92.4
	75%	93.0	91.7	92.4
	100%	93.6	91.0	92.4
Power Factor	25%			
	50%	0.70	0.76	0.70
	75%	0.80	0.84	0.80
	100%	0.84	0.86	0.84

Losses at normative operating points (speed;torque), in percentage of rated output power

Losses (%)	P1 (0,9;1,0)	6.8	6.8	6.8	6.8
	P2 (0,5;1,0)	5.8	5.8	5.8	5.8
	P3 (0,25;1,0)	5.3	5.3	5.3	5.3
	P4 (0,9;0,5)	3.1	3.1	3.1	3.1
	P5 (0,5;0,5)	2.2	2.2	2.2	2.2
	P6 (0,5;0,25)	1.4	1.4	1.4	1.4
	P7 (0,25;0,25)	1.0	1.0	1.0	1.0

	<u>Drive end</u>	<u>Non drive end</u>	Foundation loads	
Bearing type	: 6311 C3	6211 C3	Max. traction	: 368 kgf
Sealing	: Inpro/Seal	Inpro/Seal	Max. compression	: 553 kgf
Lubrication interval	: 20000 h	20000 h		
Lubricant amount	: 18 g	11 g		
Lubricant type	: Mobil Polyrex EM			

This revision replaces and cancel the previous one, which must be eliminated.
 (1) Looking the motor from the shaft end.
 (2) Measured at 1m and with tolerance of +3dB(A).
 (3) Approximate weight subject to changes after manufacturing process.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

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Customer :

Notes

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LOAD PERFORMANCE CURVE

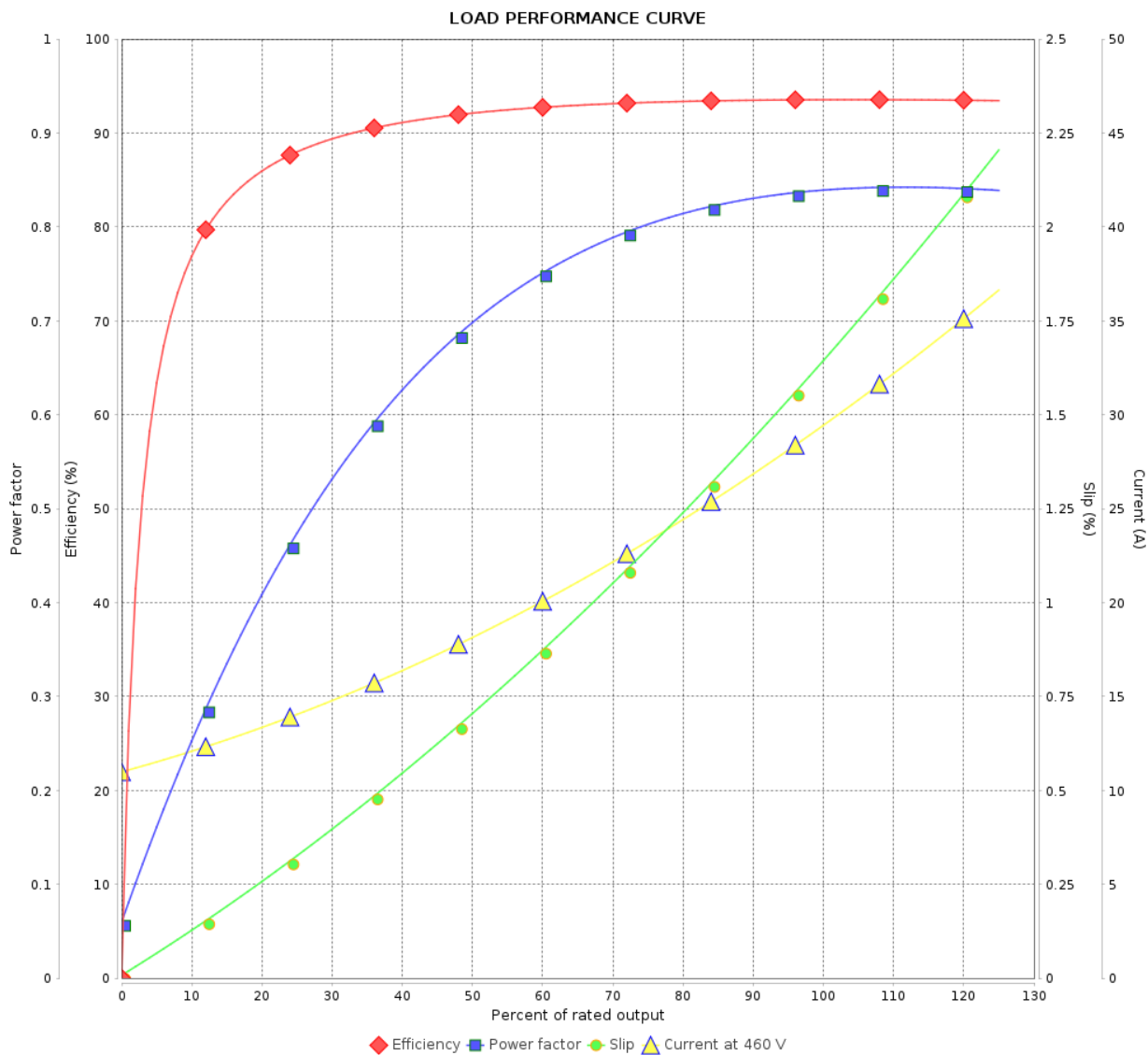
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 IEEE 841 NEMA Premium
Efficiency Three-Phase

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Performance : 460 V 60 Hz 4P

Rated current : 29.5 A
LRC : 6.2
Rated torque : 10.3 kgfm
Locked rotor torque : 240 %
Breakdown torque : 270 %
Rated speed : 1770 rpm

Moment of inertia (J) : 0.2153 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.25
Temperature rise : 80 K
Design : B

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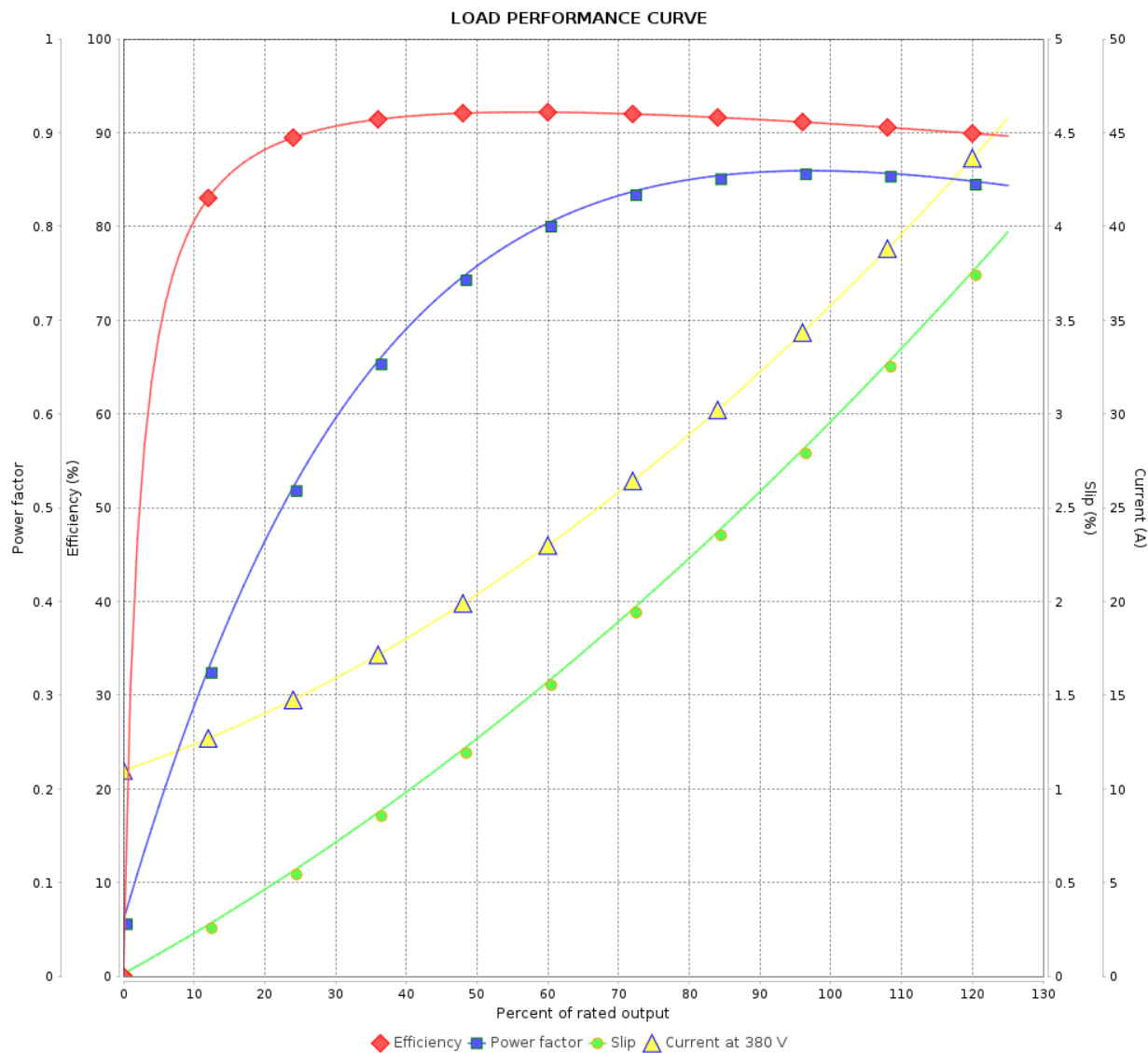
Three Phase Induction Motor - Squirrel Cage



Customer :

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Efficiency Three-Phase

Product code : 12424294



Performance : 380 V 50 Hz 4P IE1

Rated current : 35.9 A
LRC : 5.3
Rated torque : 12.5 kgfm
Locked rotor torque : 180 %
Breakdown torque : 210 %
Rated speed : 1455 rpm

Moment of inertia (J) : 0.2153 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.00
Temperature rise : 105 K
Design : B

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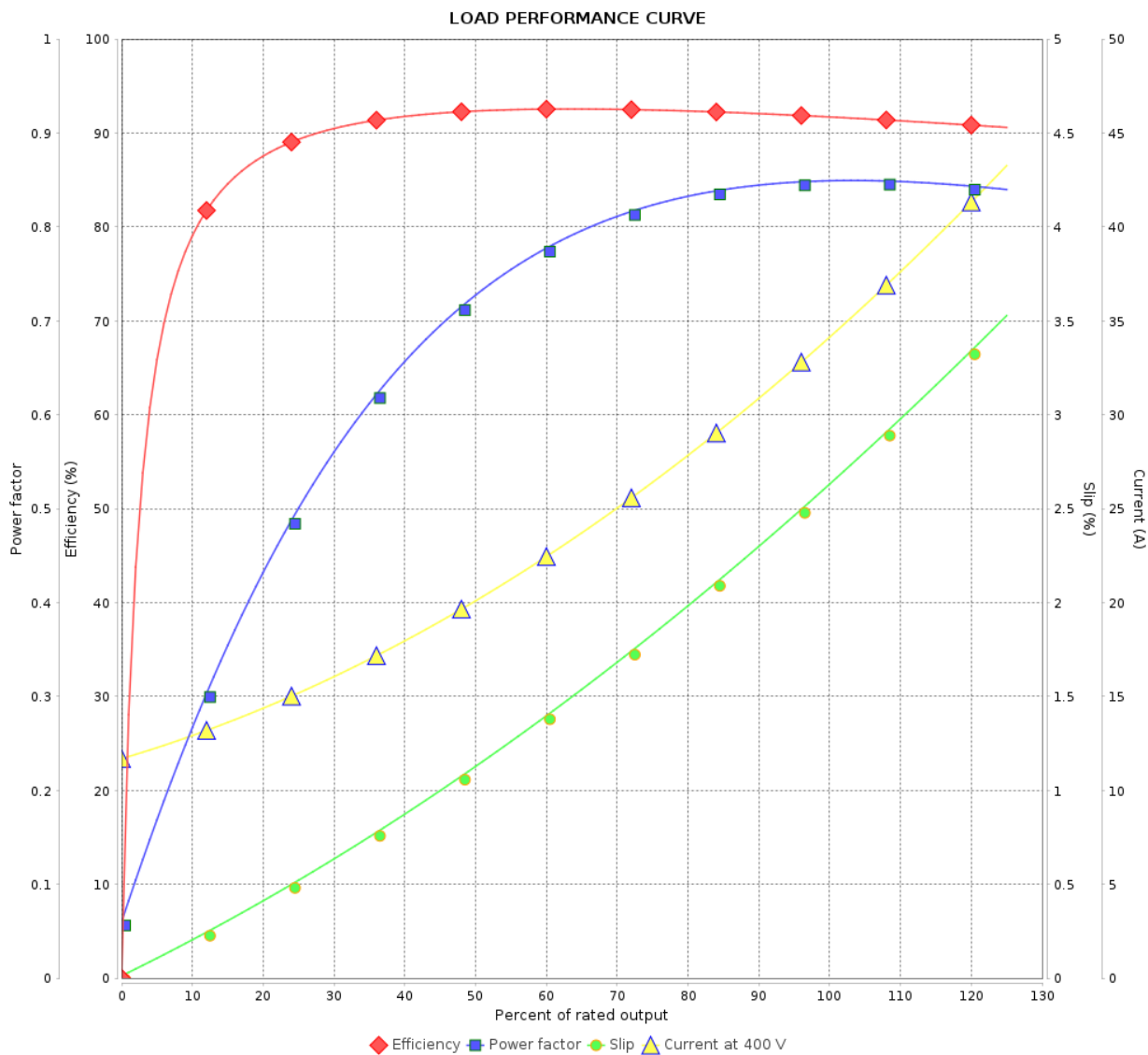
Three Phase Induction Motor - Squirrel Cage



Customer :

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Efficiency Three-Phase

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Performance : 400 V 50 Hz 4P IE2

Rated current : 34.3 A
LRC : 5.5
Rated torque : 12.4 kgfm
Locked rotor torque : 200 %
Breakdown torque : 240 %
Rated speed : 1460 rpm

Moment of inertia (J) : 0.2153 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.00
Temperature rise : 105 K
Design : B

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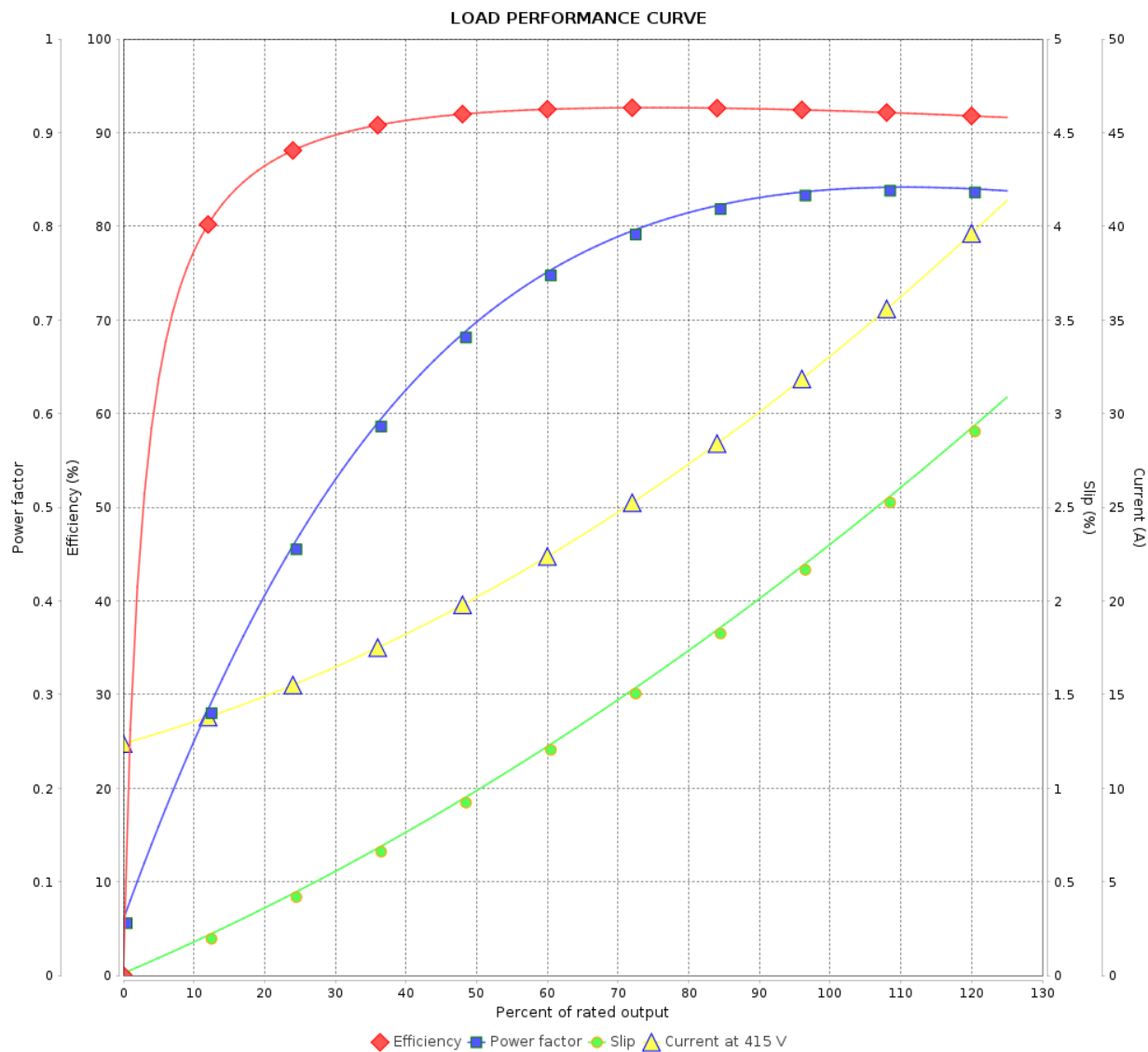
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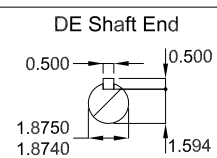
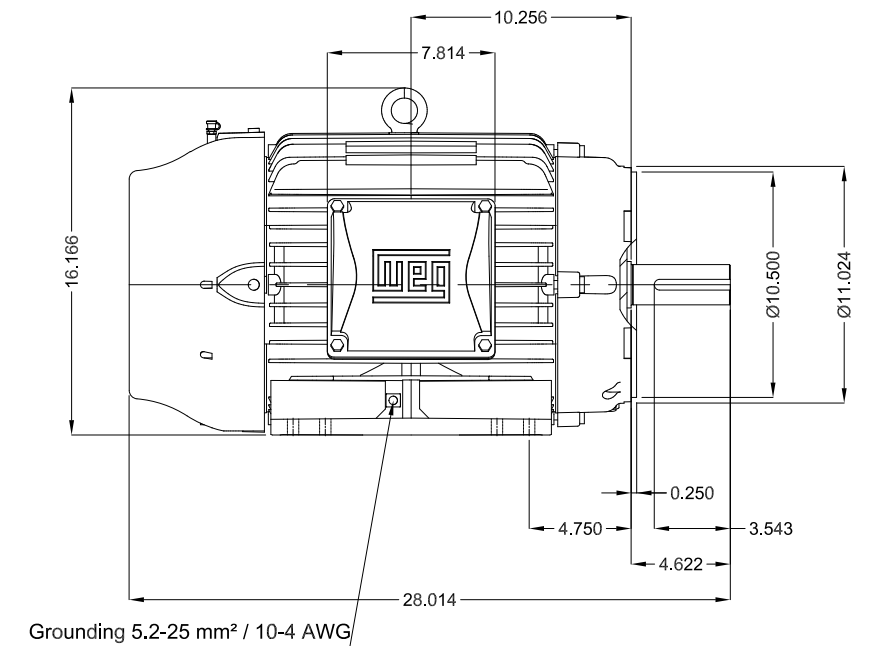
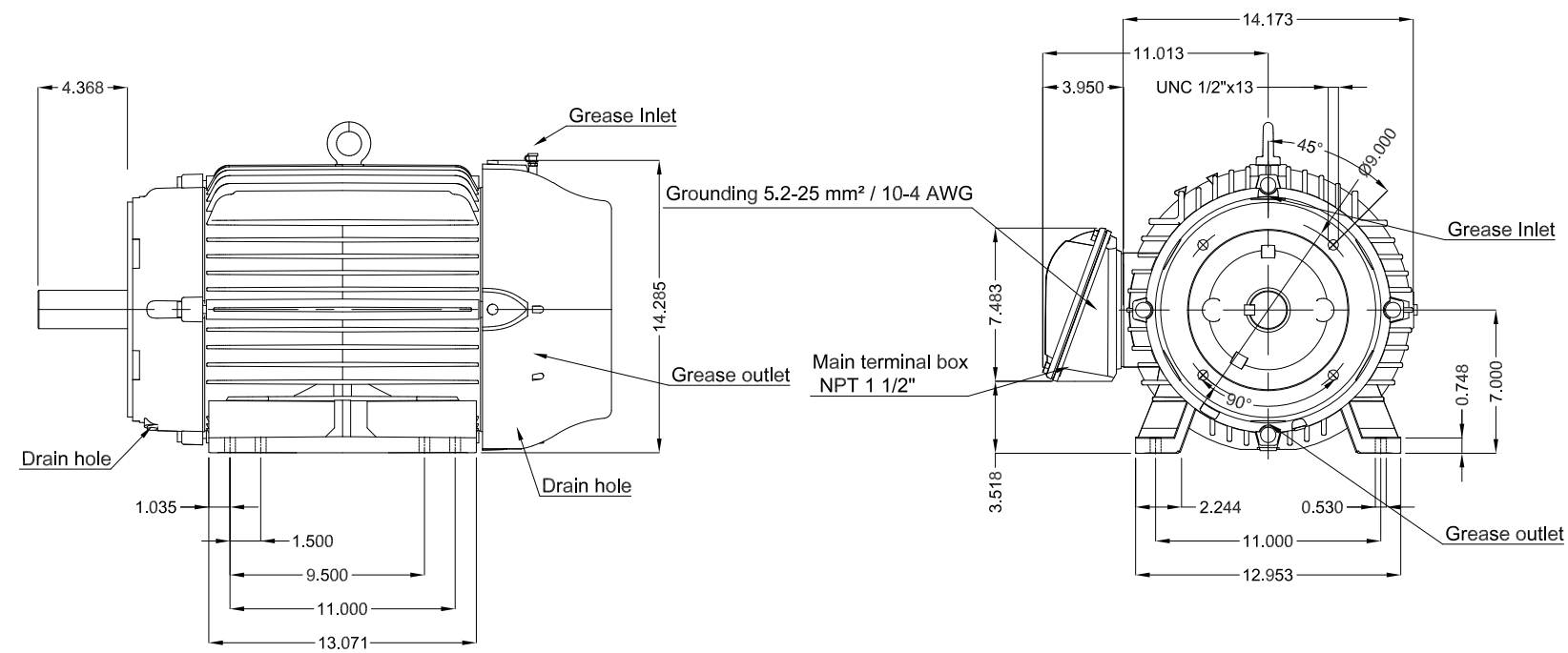


Performance : 415 V 50 Hz 4P IE2

Rated current : 33.2 A
LRC : 5.9
Rated torque : 12.4 kgfm
Locked rotor torque : 220 %
Breakdown torque : 260 %
Rated speed : 1465 rpm

Moment of inertia (J) : 0.2153 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.00
Temperature rise : 105 K
Design : B

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Grease outlet according to IEEE841
Color RAL 5009
Painting plan 222E
Mounting B34R(D)

25 HP 04 Poles 60 Hz										A
						HYBRISUSER				00
ECM		LOC	SUMMARY OF MODIFICATIONS			EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	HYBRISUSER		THREE PH. MOTOR IEEE 841 W22 NEMA PREM. EFF. FRAME 284/6TC IP56 TEFC				PREVIEW			
CHECKED							WDD	00		
RELEASED										
REL. DATE										
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