

# DATA SHEET

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency Three-Phase Product code : 12447066

Frame	: 324/6T	Locked rotor time	: 46s (cold) 26s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 6	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 24.7 A	Protection degree	: IP55
L. R. Amperes	: 153 A	Cooling method	: IC411 - TEFC
LRC	: 6.2x(Code G)	Mounting	: F-1
No load current	: 11.2 A	Rotation <sup>1</sup>	: Both (CW and CCW)
Rated speed	: 1180 rpm	Noise level <sup>2</sup>	: 62.0 dB(A)
Slip	: 1.67 %	Starting method	: Direct On Line
Rated torque	: 15.4 kgfm	Approx. weight <sup>3</sup>	: 246 kg
Locked rotor torque	: 210 %		
Breakdown torque	: 260 %		
Insulation class	: F		
Service factor	: 1.25		
Moment of inertia (J)	: 0.4843 kgm <sup>2</sup>		
Design	: B		

Output	50%	75%	100%	Foundation loads	
Efficiency (%)	92.4	93.0	93.0	Max. traction	: 380 kgf
Power Factor	0.65	0.76	0.81	Max. compression	: 626 kgf

Losses at normative operating points (speed;torque), in percentage of rated output power

P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
7.3	6.1	5.9	3.7	2.5	1.7	1.2

	Drive end	Non drive end
Bearing type	: 6312 C3	: 6212 C3
Sealing	: V'Ring	: V'Ring
Lubrication interval	: 20000 h	: 20000 h
Lubricant amount	: 21 g	: 13 g
Lubricant type	Mobil Polyrex EM	

Notes

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

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# LOAD PERFORMANCE CURVE

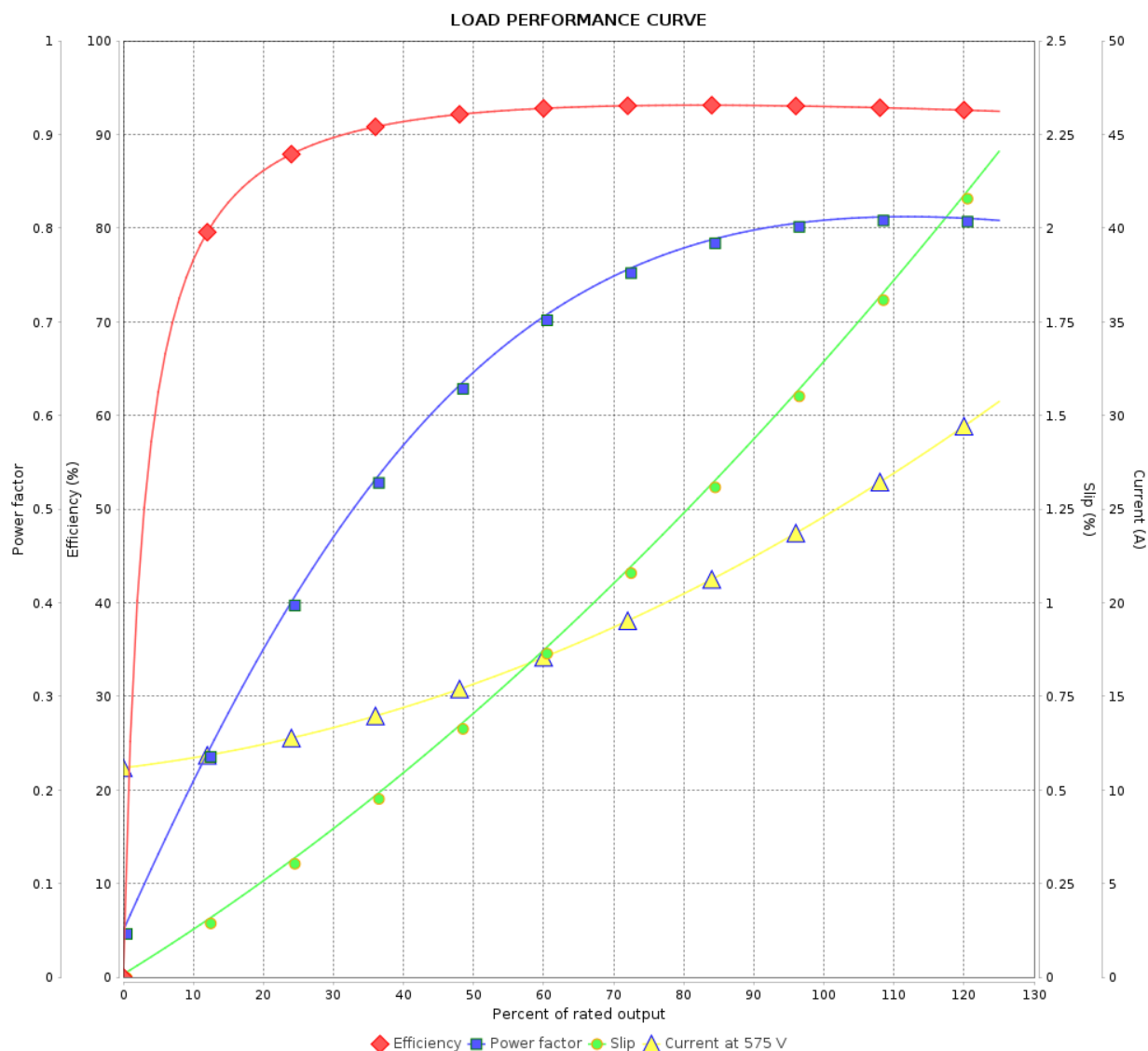
## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency  
Three-Phase

Product code : 12447066



Performance : 575 V 60 Hz 6P

Rated current : 24.7 A  
LRC : 6.2  
Rated torque : 15.4 kgfm  
Locked rotor torque : 210 %  
Breakdown torque : 260 %  
Rated speed : 1180 rpm

Moment of inertia (J) : 0.4843 kgm<sup>2</sup>  
Duty cycle : Cont.(S1)  
Insulation class : F  
Service factor : 1.25  
Temperature rise : 80 K  
Design : B

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