

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :					
Product line		: ODP High Efficiency Three-Phase	Product code : 11997249		
Frame	: 256TC	Locked rotor time	: 18s (cold) 10s (hot)		
Output	: 25 HP (18.5 kW)	Temperature rise	: 105 K		
Poles	: 2	Duty cycle	: Cont.(S1)		
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C		
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.		
Rated current	: 23.4 A	Protection degree	: IP23		
L. R. Amperes	: 141 A	Cooling method	: IC01 - ODP		
LRC	: 6.0x(Code G)	Mounting	: F-1		
No load current	: 7.52 A	Rotation ¹	: Both (CW and CCW)		
Rated speed	: 3530 rpm	Noise level ²	: 67.0 dB(A)		
Slip	: 1.94 %	Starting method	: Direct On Line		
Rated torque	: 5.14 kgfm	Approx. weight ³	: 103 kg		
Locked rotor torque	: 200 %				
Breakdown torque	: 250 %				
Insulation class	: F				
Service factor	: 1.15				
Moment of inertia (J)	: 0.0412 kgm ²				
Design	: B				
Output	50%	75%	100%	Foundation loads	
Efficiency (%)	90.2	91.0	91.0	Max. traction : 150 kgf	
Power Factor	0.76	0.84	0.87	Max. compression : 254 kgf	
Bearing type	:	<u>Drive end</u> 6309 Z C3	<u>Non drive end</u> 6209 Z C3		
Sealing	:	Without Bearing Seal	Without Bearing Seal		
Lubrication interval	:	20000 h	20000 h		
Lubricant amount	:	13 g	9 g		
Lubricant type	:	Mobil Polyrex EM			
Notes					
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.			These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by				Page	Revision
Date	01/04/2025			1 / 2	

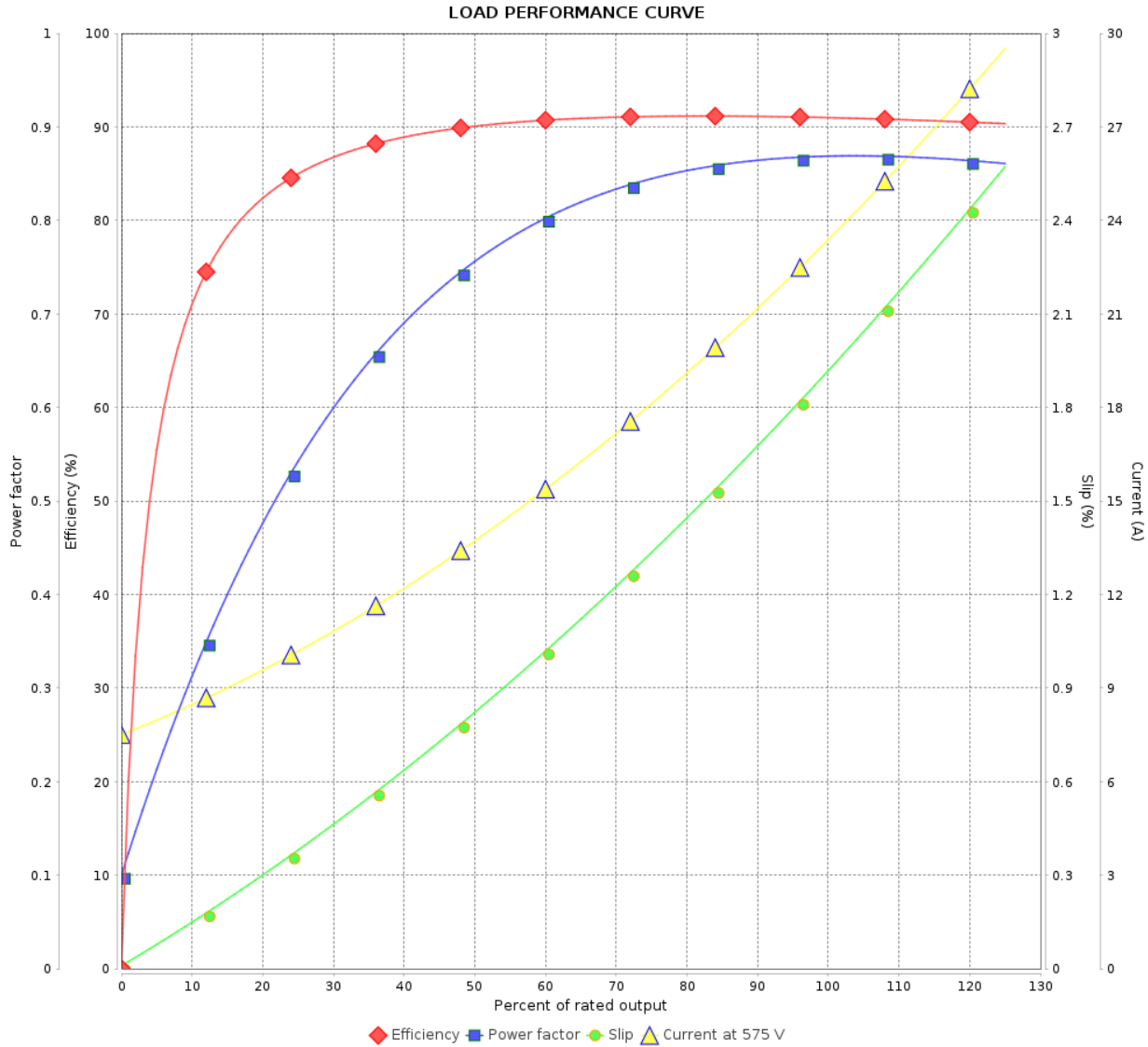
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

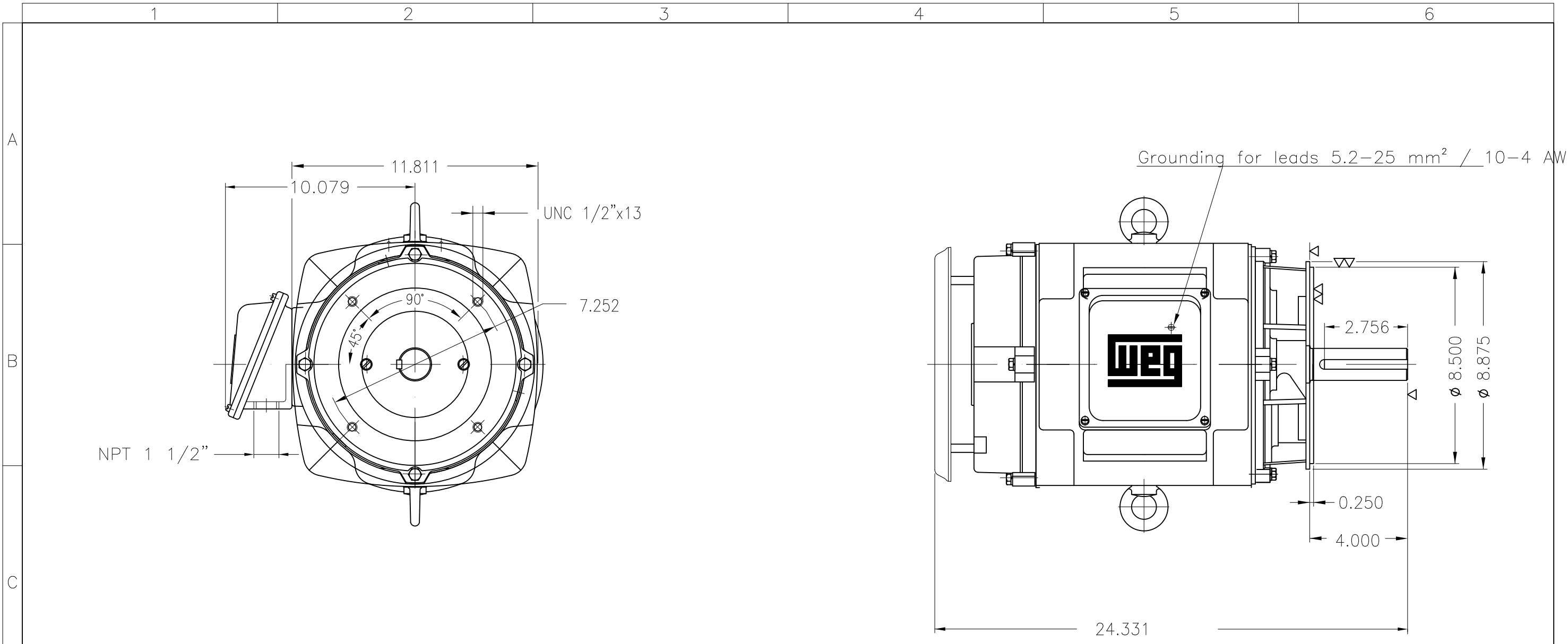
Product line : ODP High Efficiency Three-Phase Product code : 11997249



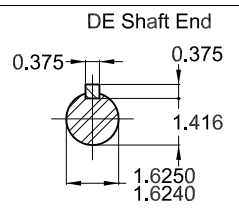
Performance : 575 V 60 Hz 2P

Rated current	: 23.4 A	Moment of inertia (J)	: 0.0412 kgm ²
LRC	: 6.0	Duty cycle	: Cont.(S1)
Rated torque	: 5.14 kgfm	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.15
Breakdown torque	: 250 %	Temperature rise	: 105 K
Rated speed	: 3530 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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Color RAL 5009
 Painting plan 203A
 Mounting B14R(D)



25 HP 02 Poles 60 Hz										A	
ECM	LOC	SUMMARY OF MODIFICATIONS					HYBRISUSER				00
EXECUTED	HYBRISUSER	THREE PH. MOTOR GENERAL HIGH EFF.					EXECUTED	CHECKED	RELEASED	DATE	VER
CHECKED		FRAME 256TC IP23 ODP									
RELEASED											
REL. DATE		WMO	Jaragua do Sul	Product Engineering							
						PREVIEW				WEG	
						WDD		00			
						SHEET		1 / 1			