DATA SHEET

Three Phase Induction Motor - Squirrel Cage

Customer :

Product line	: Rolled Steel NEMA Premium Efficiency Three-Phase	Product code :	12706984

Frame	: 254/6TC	Locked rotor time	: 16s (cold) 9s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 2	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 23.3 A	Cooling method	: IC01 - ODP
L. R. Amperes	: 147 A	Mounting	: F-1
LRC	: 6.3x(Code G)	Rotation[1]	: Both (CW and CCW)
No load current	: 9.12 A	Noise level[2]	: 70.0 dB(A)
Rated speed	: 3530 rpm	Vibration	: A
Slip	: 1.94 %	Starting method	: Direct On Line
Rated torque	: 5 kgfm	Approx. weight[3]	: 78.9 kg
Locked rotor torque	: 180 %	Painting plan	: 207N (ISO 12944 - C2)
Breakdown torque	: 290 %	Color	: Munsell N 1 - Matte
Insulation class	: F	Design	: B
Service factor	: 1.15		
Moment of inertia (J)	: 0.0386 kgm²		

Output	50%	75%	100%
Efficiency (%)	91.0	91.7	91.7
Power Factor	0.73	0.83	0.87

Foundation loads

Max. traction	: 190 kgf
Max. compression	: 279 kgf

		Drive end	Non drive end
Bearing type	:	6309 Z C3	6208 Z C3
Sealing	:	Without Bearing Seal	Without Bearing Seal
Lubrication interval	:	20000 h	20000 h
Lubricant amount	:	13 g	8 g
Lubricant type	:	Mobil Polyrex EM	

Notes

This revision replaces and cancel the previous one, which must be eliminated.
(1) Looking the motor from the shaft end.
(2) Measured at 1m and with tolerance of +3dB(A).
(3) Approximate weight subject to changes after manufacturing process.
(4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date

Performed by				
Checked by			Page	Revision
Date	23/09/2026		1 / 2	

This document is exclusive property of WEG S/A. Reprinting is not allowed without written authorization of WEG S/A.
Subject to change without notice

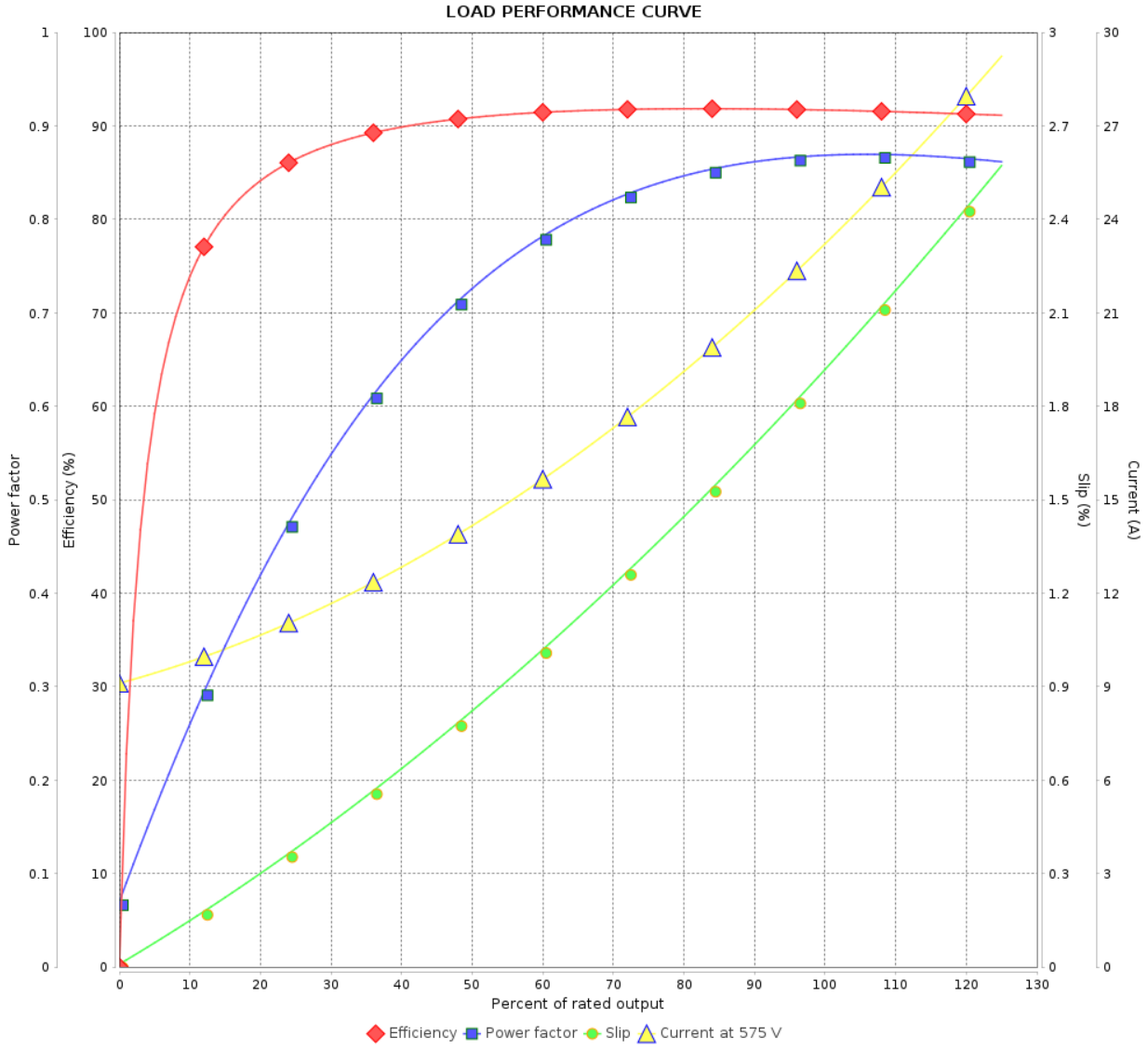
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : Rolled Steel NEMA Premium Efficiency Three-Phase

Product code : 12706984

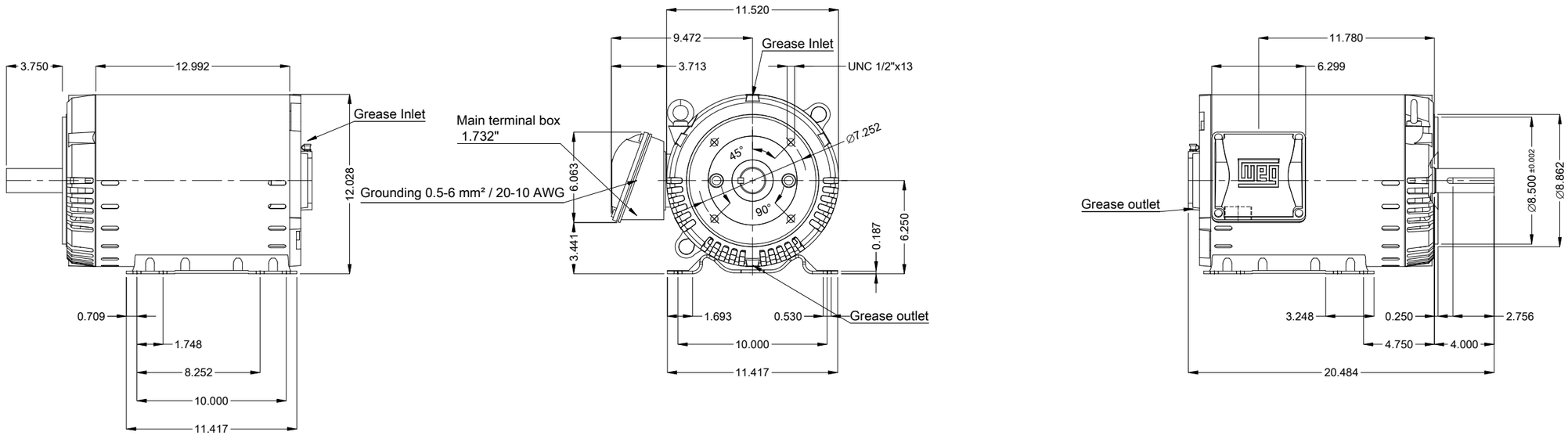


Performance	: 575 V 60 Hz 2P		
Rated current	: 23.3 A	Moment of inertia (J)	: 0.0386 kgm²
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 5 kgfm	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 3530 rpm	Design	: B

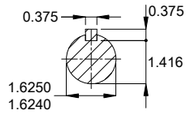
Rev.	Changes Summary	Performed	Checked	Date

Performed by				
Checked by			Page	Revision
Date	23/09/2026		2 / 2	

This document is exclusive property of WEG S/A. Reprinting is not allowed without written authorization of WEG S/A.
Subject to change without notice



DE Shaft End



Color Munsell N 1 matte black

Painting plan 207N

Mounting MARKET F-1/B34R(D)

Mounting B34D

25 HP 02 Poles 60 Hz | A

Scale 1 : 8

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
			HYBRISUSER				00

EXECUTED	HYBRISUSER
CHECKED	
RELEASED	
REL. DATE	

THREE PH. MOTOR ROLLED STEEL NEMA PREM. EFF.

FRAME 254/6TC IP21 ODP

PREVIEW

WDD 00

SHEET 1 / 1

Dimensions in inches

A3

WEG's property. Forbidden reproduction without previous authorization.