

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : ODP High Efficiency Three-Phase Product code : 13659279

Frame	: 254TC	Cooling method	: IC01 - ODP
Insulation class	: F	Mounting	: F-1
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line
Altitude	: 1000 m.a.s.l.	Approx. weight ³	: 94.3 kg
Protection degree	: IP23	Moment of inertia (J)	: 0.0338 kgm ²
Design	: B		

Output [HP]	20	20	20	20
Poles	2	2	2	2
Frequency [Hz]	60	50	50	50
Rated voltage [V]	230/460	380	400	415
Rated current [A]	48.6/24.3	30.3	29.4	28.7
L. R. Amperes [A]	282/141	127	135	144
LRC [A]	5.8x(Code G)	4.2x(Code D)	4.6x(Code E)	5.0x(Code F)
No load current [A]	16.4/8.20	8.63	10.4	12.1
Rated speed [RPM]	3525	2890	2905	2920
Slip [%]	2.08	3.67	3.17	2.67
Rated torque [kgfm]	4.12	5.02	5.00	4.97
Locked rotor torque [%]	160	130	140	160
Breakdown torque [%]	250	200	210	229
Service factor	1.15	1.00	1.15	1.15
Temperature rise	105 K	105 K	105 K	105 K
Locked rotor time	18s (cold) 10s (hot)	18s (cold) 10s (hot)	16s (cold) 9s (hot)	16s (cold) 9s (hot)
Noise level ²	66.0 dB(A)			
Efficiency (%)	25%			
	50%	89.5	86.5	87.5
	75%	90.2	87.5	87.5
	100%	90.2	86.5	87.5
Power Factor	25%			
	50%	0.74	0.77	0.66
	75%	0.83	0.85	0.78
	100%	0.86	0.87	0.83

		<u>Drive end</u>	<u>Non drive end</u>	Foundation loads	
Bearing type	:	6309 Z C3	6209 Z C3	Max. traction	: 132 kgf
Sealing	:	Without	Without	Max. compression	: 227 kgf
		Bearing Seal	Bearing Seal		
Lubrication interval	:	20000 h	20000 h		
Lubricant amount	:	13 g	9 g		
Lubricant type	:	Mobil Polyrex EM			

Notes

USABLE @208V 53.7A SF 1.15 SFA 61.8A

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date	24/08/2025			

Page 1 / 5
Revision

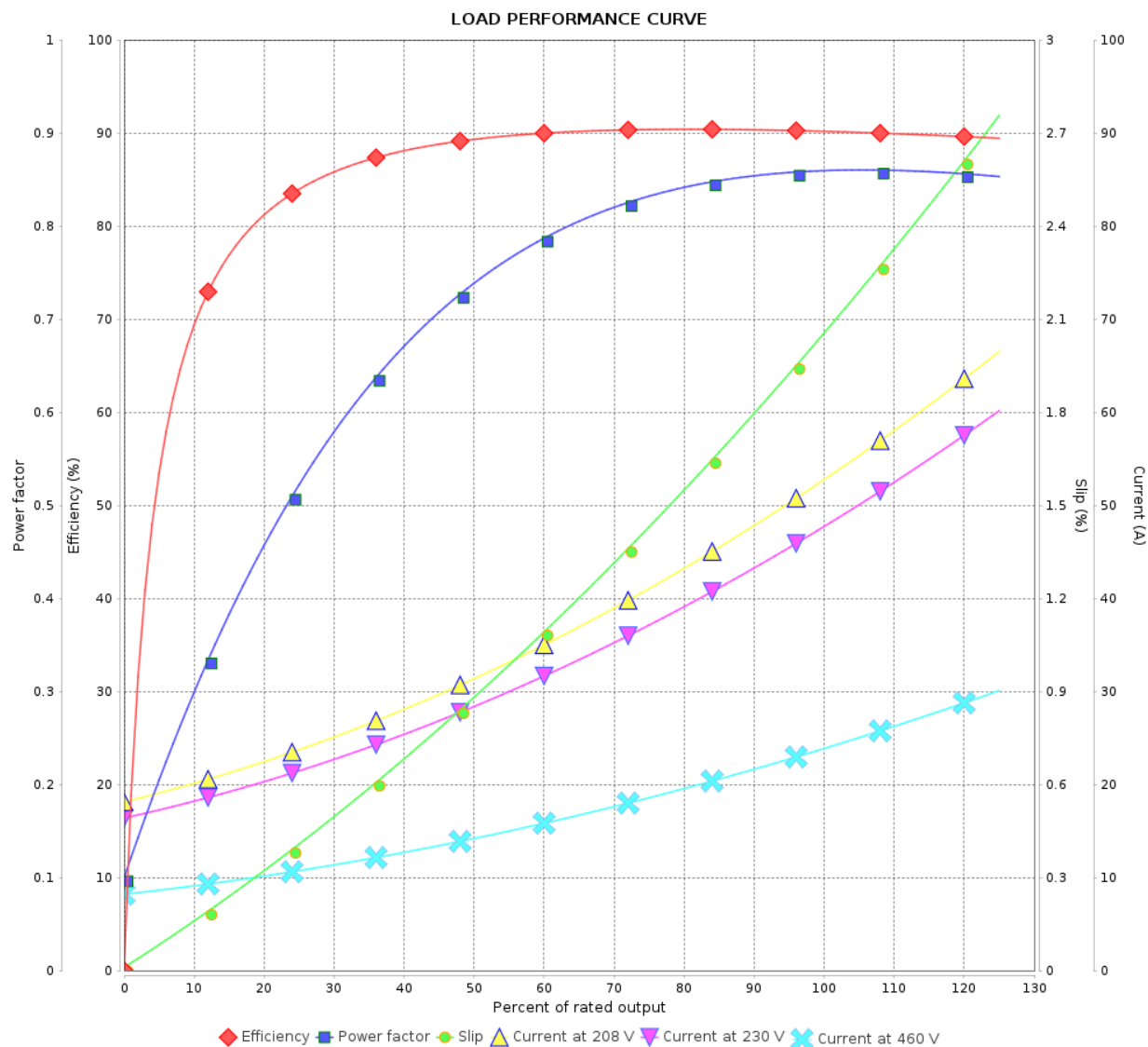
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : ODP High Efficiency Three-Phase Product code : 13659279



Performance : 230/460 V 60 Hz 2P

Rated current : 48.6/24.3 A
LRC : 5.8
Rated torque : 4.12 kgfm
Locked rotor torque : 160 %
Breakdown torque : 250 %
Rated speed : 3525 rpm

Moment of inertia (J) : 0.0338 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.15
Temperature rise : 105 K
Design : B

Rev.	Changes Summary		Performed	Checked	Date
Performed by				Page 2 / 5	Revision
Checked by					
Date	24/08/2025				

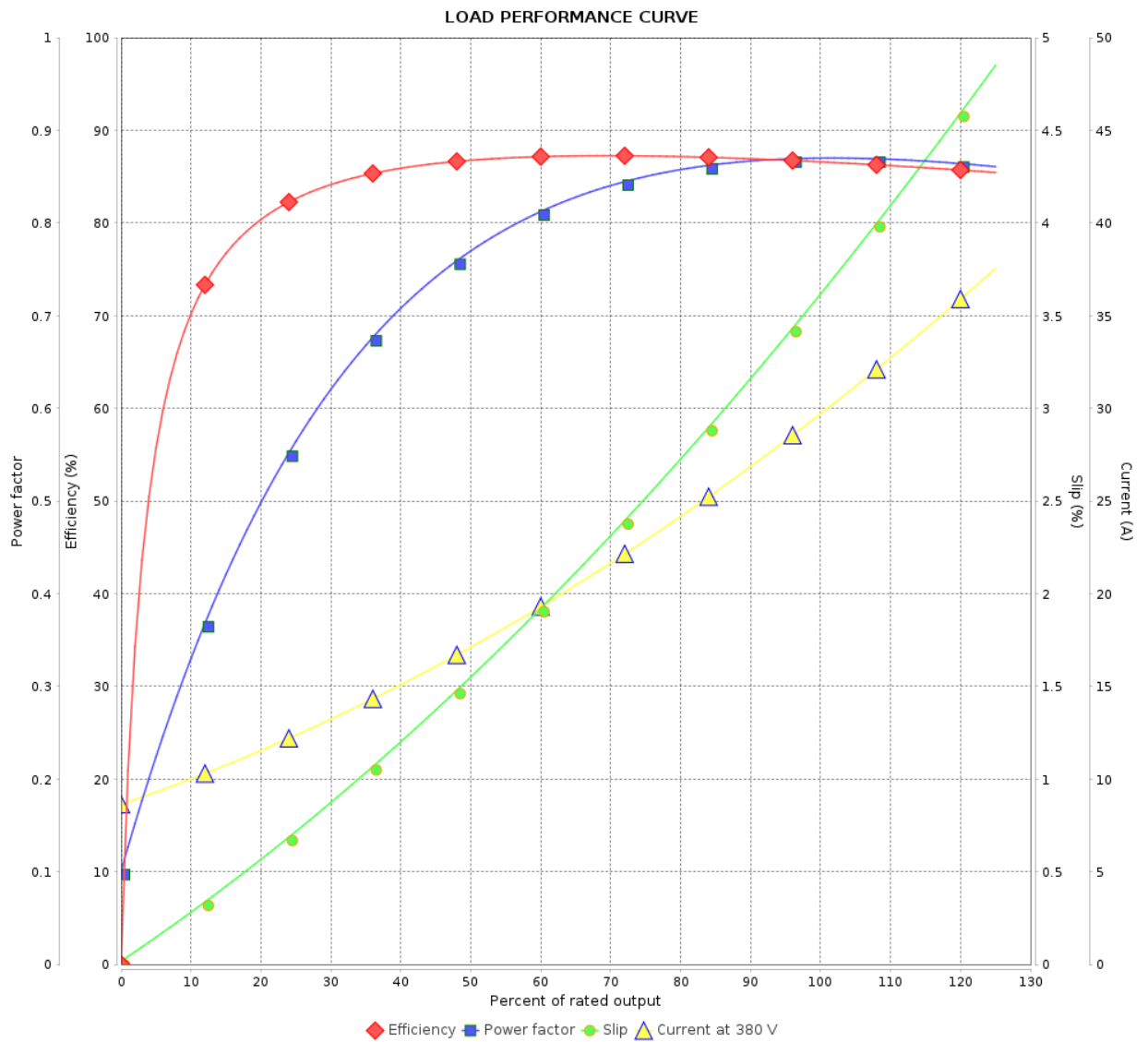
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : ODP High Efficiency Three-Phase Product code : 13659279



Performance : 380 V 50 Hz 2P

Rated current	: 30.3 A	Moment of inertia (J)	: 0.0338 kgm ²
LRC	: 4.2	Duty cycle	: Cont.(S1)
Rated torque	: 5.02 kgfm	Insulation class	: F
Locked rotor torque	: 130 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 105 K
Rated speed	: 2890 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 3 / 5Revision		
Checked by				
Date	24/08/2025			

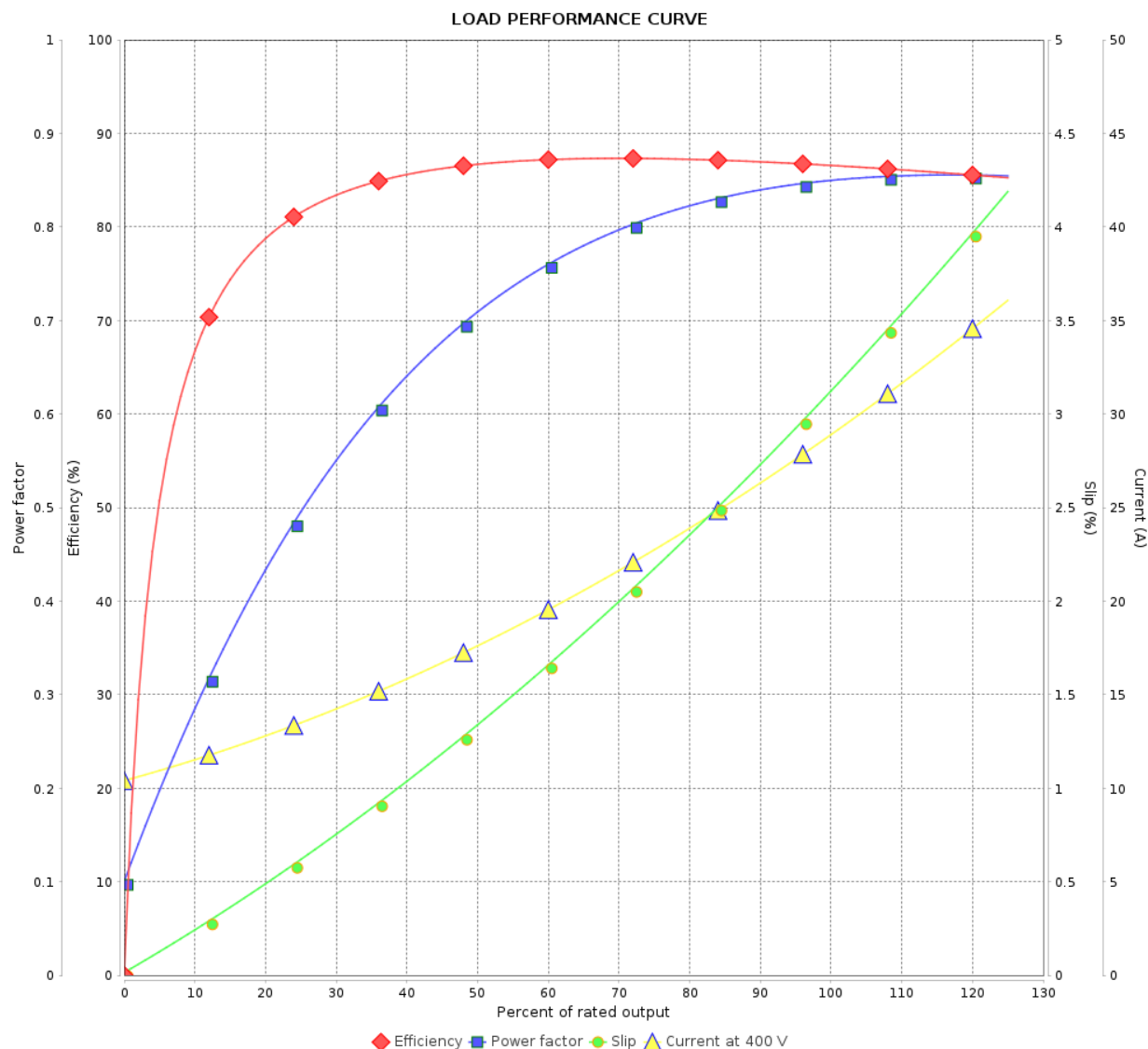
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : ODP High Efficiency Three-Phase Product code : 13659279



Performance : 400 V 50 Hz 2P

Rated current : 29.4 A
LRC : 4.6
Rated torque : 5.00 kgfm
Locked rotor torque : 140 %
Breakdown torque : 210 %
Rated speed : 2905 rpm

Moment of inertia (J) : 0.0338 kgm²
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.15
Temperature rise : 105 K
Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 4 / 5 Revision		
Checked by				
Date	24/08/2025			

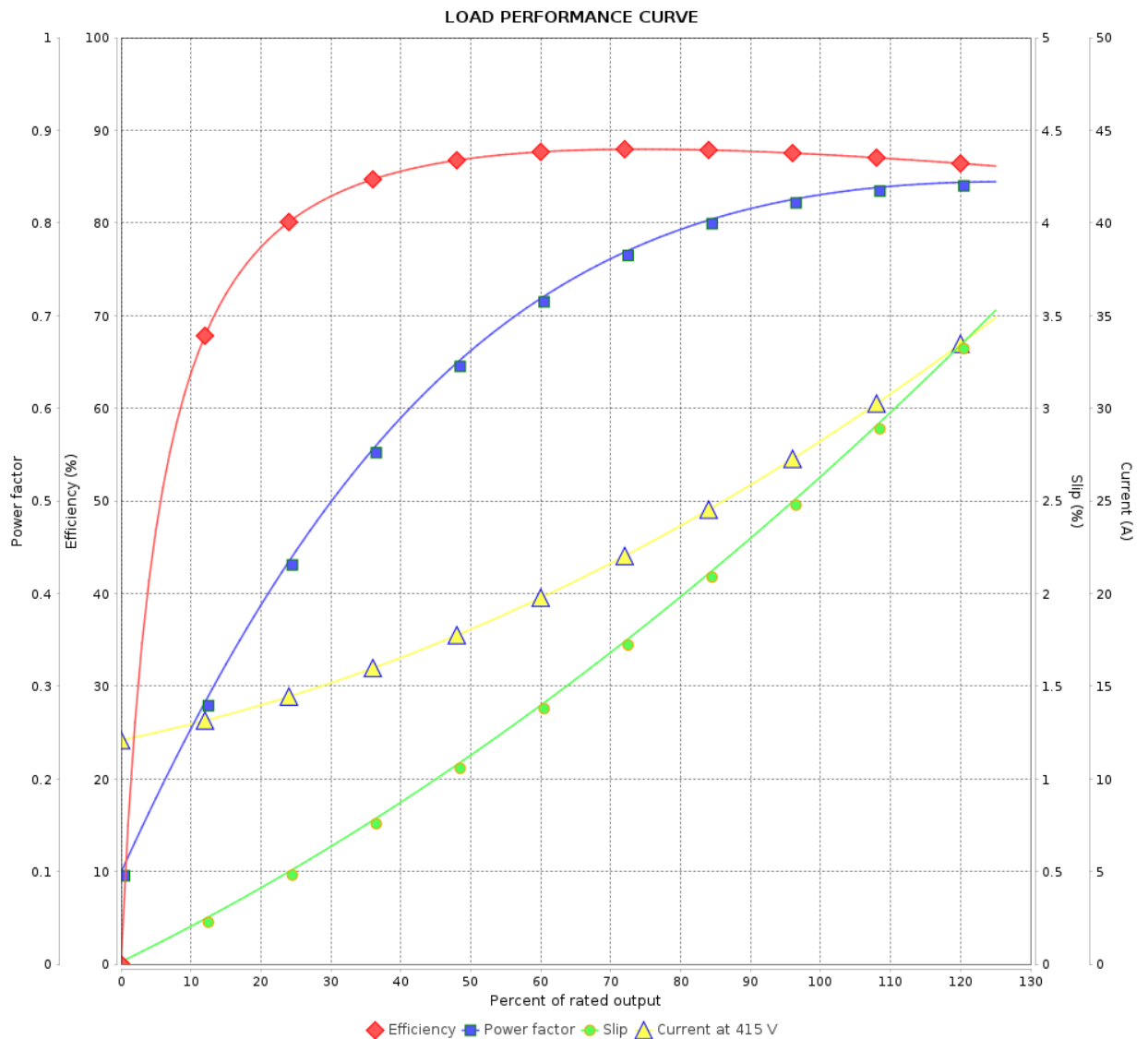
LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : ODP High Efficiency Three-Phase Product code : 13659279



Performance : 415 V 50 Hz 2P

Rated current	: 28.7 A	Moment of inertia (J)	: 0.0338 kgm ²
LRC	: 5.0	Duty cycle	: Cont.(S1)
Rated torque	: 4.97 kgfm	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.15
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 2920 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 5 / 5 Revision		
Checked by				
Date	24/08/2025			

